



BOTTOM HOLE ASSURANCE, INC.

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Zachary D
P.O. / JOB # 909650398

INVOICE NO. _____
DATE: 1/14/2025

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	PIN										BOX						Remarks					
									Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth		Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject
7600-360	7600 SERIES GEO-PILOT																													
2720502	OLDHAM PLATE																													
3337524	OLDHAM CLUTCH HUB																													
1935809	CLUTCH COUPLING																													
2356434	LOCKNUT TENSION																													
1851847	LOCKNUT COMPRESSION																													
12342808	CIM HANGER																													

Remarks: Inspection as per DS1 VOL.4 & D00685901 Rev. X NOTE: All API connections show evidence of Cold Work unless otherwise noted.								Customer Rep Signoff:					
Batch # Info.		Connection Inspection		Body Inspection		Body Dry M.P.I.		Blacklight Inspection			Liquid Penetrant Inspection		
20-B *23E068		Wet Flour. M.P.I. <input checked="" type="checkbox"/> Dry M.P.I. <input type="checkbox"/>		Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>		Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>		Blacklight Intensity: 6500 Bath Mixture: 0.00 Whitelight: 0.3			Magnaflex Developer: SKD-S2		
Dry Powder		Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>		Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input checked="" type="checkbox"/>		Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>					Batch # 24B13C		
7-HF		Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>		Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>		Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>					Dwell Time: 10 min		
White Contrast		Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>		Long. Insp. <input type="checkbox"/> DC Current <input checked="" type="checkbox"/>		DC Current <input type="checkbox"/>					White Light: 100+		
14-A		Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>		Trans. Insp. <input checked="" type="checkbox"/> Visible M.P.I. <input type="checkbox"/>		DC Current <input type="checkbox"/>		Equipment / Inspector Information			Magnaflex Penetrant: <input checked="" type="checkbox"/> SKL-WP2		
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input checked="" type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>								Equipment Used From Unit # 14			(Check one) <input type="checkbox"/> ZL-60D		
								Qual. Date(s) MT 7/20/2024 PT 7/30/2021			Batch # 23M13C		
								Level II Inspector: Ridge Albert			Dwell Time: 20 min		
Job Information								Signature: <u>Ridge Albert</u>					
B RA V RA D P RA				3rd Party Rep: Woodfred Zechariah				Signature: _____					
								Signature guarantees final walk thru of job and job site					