



BOTTOM HOLE ASSURANCE, INC.

No. DIR 11425B1

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 909435261

INVOICE NO. _____
DATE: 1/14/2025

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX													
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Relief Pin Neck Lgth	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject
SN: 12952880 PN: 120156572	8" HANG OFF SUB	5.45	FL	FL	3 15/16	8	8	6 5/8 REG	4 15/16						5/16	7 9/16		OK		6 5/8 REG	5/8	6 3/32						7 9/16		Rej	Damaged Threads

Remarks: Inspection as per DS1 VOL.4 & D00685901 Rev. X NOTE: All API connections show evidence of Cold Work unless otherwise noted. Customer Rep Signoff: _____

Batch # Info.		Connection Inspection		Body Inspection		Body Dry M.P.I		Blacklight Inspection			Liquid Penetrant Inspection	
20-B	Wet Flour. M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____	Magnaflex Developer: SKD-S2		Batch # <u>24B13C</u>		
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment / Inspector Information		Dwell Time: <u>10</u> min		White Light: <u>100+</u>	
7-HF	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Equipment Used From Unit # <u>14</u>		Magnaflex Penetrant: <input checked="" type="checkbox"/> SKL-WP2		(Check one) <input type="checkbox"/> ZL-60D	
White Contrast	Long. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Qual. Date(s) MT <u>7/20/2024</u> PT <u>7/30/2021</u>		Batch # <u>23M13C</u>		Dwell Time: <u>20</u> min	
14-A	Trans. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Level II Inspector: <u>Ridge Albert</u>		Signature: <u>Ridge Albert</u>		Signature guarantees final walk thru of job and job site	
System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/>			Dry MP-Castrol Strip <input type="checkbox"/>			Wet MP-Castrol Strip <input type="checkbox"/>			Profile Gage RSC OK <input checked="" type="checkbox"/>			
Job Information						3rd Party Rep						
B _____ RA _____ V _____ RA _____ D _____ P _____ RA _____						Woodfred Zechariah						
Signature: _____						Signature: _____						