

# BOTTOM HOLE ASSURANCE, INC.



NDE Inspection Services

Email: [BHAInc@bottomholeassurance.com](mailto:BHAInc@bottomholeassurance.com)  
107 Citron Drive • Youngsville, LA 70592

**Office: (337) 857-8994    Fax: (337) 857-8964**  
**Bottomholeassurance.com**

CUSTOMER HALLIBURTON ICC     3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION SERVICE TOOLS  
PROJECT SHELL

AUTHORIZED BY JASON CLOSTIO  
P.O. / JOB # 909142153

INVOICE NO. \_\_\_\_\_  
DATE: 4/30/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX											
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject
EQ# 12395096	9 5/8 MSD	5.42	12 7/16	-	2 1/8	-	6 5/8		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6 1/16	-	Acc	RE-INSP

Remarks: CONNECTION INSP AS PER MAN-GL-HAL-HCT-900 REV. 6.3 ( MACHINE SHOP CONNECTION INSPECTION ONLY) Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I.	Blacklight Inspection	Liquid Penetrant Inspection
20-B    23K007	Wet Flour. M.P.I. <input checked="checked" type="checkbox"/> Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Blacklight Intensity: <u>2184</u> Bath Mixture: <u>0.25</u> Whitelight: <u>0.1</u>	Magnaflux Developer: SKD-S2
Dry Powder	Vis. Liq. Pen. <input type="checkbox"/> Residual <input type="checkbox"/>	Vis. Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>	<b>Equipment / Inspector Information</b> Equipment Used From Unit # <u>23</u> Qual. Date(s)    MT <u>4/26/2024</u> PT <u>4/26/2024</u>	Batch # _____
7-HF	Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="checked" type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>		Dwell Time: _____ min
White Contrast	Long. Insp. <input checked="checked" type="checkbox"/> AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/> DC Current <input type="checkbox"/>		White Light: _____
14-A	Trans. Insp. <input checked="checked" type="checkbox"/> DC Current <input checked="checked" type="checkbox"/>	Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>		Magnaflux Penetrant: <input type="checkbox"/> SKL-WP2 <input type="checkbox"/> ZL-60D
System Effectiveness:    LP-Comparitive Block <input type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input checked="checked" type="checkbox"/> Profile Gage RSC OK <input checked="checked" type="checkbox"/>		3rd Party Rep _____		Level II Inspector: <b>BRANSON THERIOT</b>	Batch # _____

Job Information					
B _____	BT _____	V _____	BT _____	D _____	P _____
Signature: _____				Signature: _____	

Signature guarantees final walk thru of job and job site

