# BOTTOM HOLE ASSURANCE, INC.

No. DIR **42524SB7**

*NDE Inspection Services*

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

**Office: (337) 857-8994 Fax: (337) 857-8964**
**Bottomholeassurance.com**

CUSTOMER **S.B.E.S** ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **Shop**
PROJECT **Halliburton Sperry**

AUTHORIZED BY **Kale Veronie**
P.O. / JOB # **WO#326441609**

INVOICE NO.
DATE: **4/25/2024**

| | | | | | | | | PIN | | | | | | | | | | BOX | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Serial # | Tool Description | Overall Length | Fishing Neck Length | Tong Space | Pin I.D. | Pin O.D. | Box O.D. | Connection Size | Pin Length | Pin Cylinder Diameter | Pin Nose Diameter | Pin Relief Diameter | Pin Rel. Width Pin Neck Lgth | Bevel Diameter | B S R | OK or Reject | Remarks | Connection Size | Counter Bore Length | Counter Bore Diameter | Bore Back Dia. Float Bore Dia. | Bore Back Lgth Float Bore Lgth | Box Thread Length | Counterbore Wall Thickness | Bevel Diameter | B S R | OK or Reject | Remarks |
| S/N 13667925 P/N 102776765 | 9 1/2 FMC COLLAR | 3.78 | FL | FL | 5 5/8 | 9 1/2 | | 8 5/8 REG | 5 3/8 | | | | 5/16 | 8 29/32 | | OK | N1 | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | MR54054/1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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**Remarks:** INSP AS PER D00658901 REV. V N1: VISUAL AND DIMENSONAL OF REFACE CONNECTION ONLY

Customer Rep Signoff:

**Batch # Info.**

| | |
|---|---|
| 20-B | |
| Dry Powder | |
| 7-HF | |
| White Contrast | |
| 14-A | |

**Connection Inspection**

| | | | |
|---|---|---|---|
| Wet Flour. M.P.I. | ☐ | Dry M.P.I. | ☐ |
| Vis. Liq. Pen. | ☐ | Residual | ☐ |
| Flour Liq. Pen. | ☐ | Continuous | ☐ |
| Long. Insp. | ☐ | AC Current | ☐ |
| Trans. Insp. | ☐ | DC Current | ☐ |

**Body Inspection**

| | | | |
|---|---|---|---|
| Wet Flour. M.P.I. | ☐ | Residual | ☐ |
| Vis. Liq. Pen. | ☐ | Continuous | ☐ |
| Flour Liq. Pen. | ☐ | AC Current | ☐ |
| Long. Insp. | ☐ | DC Current | ☐ |
| Trans. Insp. | ☐ | Visible M.P.I. | ☐ |

**Body Dry M.P.I**

| | | | |
|---|---|---|---|
| Dry M.P.I. | ☐ | Residual | ☐ |
| Long. Insp. | ☐ | Continuous | ☐ |
| Trans. Insp. | ☐ | AC Current | ☐ |
| | | DC Current | ☐ |

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

**Job Information**

B V KA D KA P KA

Signature:

**Blacklight Inspection**

Blacklight Intensity: Bath Mixture: Whitelight:

**Equipment / Inspector Information**

Equipment Used From Unit # 29
Qual. Date(s) MT PT 12/1/2023

Level II Inspector: KELTON ALFRED

Signature:
Signature guarantees final walk thru of job and job site

**Liquid Penetrant Inspection**

Magnaflux Developer: SKD-S2
Batch # 23D07C
Dwell Time: 10 min
White Light: 100
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 22B02C
Dwell Time: 20 min