BOTTOM HOLE ASSURANCE, INC.

No. DIR 42524SB5

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER S.B.E.S ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Shop
PROJECT Halliburton Sperry

AUTHORIZED BY Kale Veronie
P.O. / JOB # WO#326511473

INVOICE NO.
DATE: 4/25/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN Connection Size	PIN Pin Length	PIN Pin Cylinder Diameter	PIN Pin Nose Diameter	PIN Pin Relief Diameter	PIN Pin Rel. Width Pin Neck Lgth	PIN Bevel Diameter	PIN B S R	PIN OK or Reject	PIN Remarks	BOX Connection Size	BOX Counter Bore Length	BOX Counter Bore Diameter	BOX Bore Back Dia. Float Bore Dia.	BOX Bore Back Lgth Float Bore Lgth	BOX Box Thread Length	BOX Counterbore Wall Thickness	BOX Bevel Diameter	BOX B S R	BOX OK or Reject	BOX Remarks
S/N CP2440324 P/N N/A	8 1/2 UPPER REAMER	0.92	FL	FL	3 1/2	9 1/2		7 5/8 REG	5 1/4				5/16		8.77	OK	N1											
	MR54052/1																											

Remarks: INSP AS PER D00658901 REV. V N1: VISUAL AND DIMENSONAL OF REFACE CONNECTION ONLY

Customer Rep Signoff:

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V KA D KA P KA

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 29
Qual. Date(s) MT PT 12/1/2023

Level II Inspector: KELTON ALFRED

Signature:
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23D07C
Dwell Time: 10 min
White Light: 100
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 22B02C
Dwell Time: 20 min