BOTTOM HOLE ASSURANCE, INC.

No. DIR 42524B7

NDE Inspection Services

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CUSTOMER Halliburton ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Sperry Drilling
PROJECT

AUTHORIZED BY Ryan Broussard
P.O. / JOB # 908812143

INVOICE NO.
DATE: 4/25/2024

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN:13317571 PN:102814796	ILS SUB	4.98		11 1/6	4 1/2	9 5/8	9 1/2	6 5/8 IF	5				1/4	8 21/32		OK		7 5/8 REG	21/32	7 5/32					8 53/64		Rej	Damaged Threads
								ACME								OK	*N1											

Remarks: Inspection as per D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-TRANSITION AREA INSPECTED-OK

Customer Rep Signoff:

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 7/21/2019 PT 7/30/2021

Level II Inspector: Ridge Albert

Signature: Ridge Albert

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23M08C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 23L075
Dwell Time: 20 min