BOTTOM HOLE ASSURANCE, INC.

No. DIR 42524B4

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com

CUSTOMER Halliburton ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Sperry Drilling
PROJECT

AUTHORIZED BY Ryan Broussard
P.O. / JOB # 908812143

INVOICE NO.
DATE: 4/25/2024

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN:14008922 PN:102776763	STERING HEAD COLLAR	5.30	18 1/4				9 5/8											8 5/8 REG	11/16	8 1/16					9 1/8		OK	
			9 5/16				9 5/8											7 5/8 REG	11/16	7 5/64					8 31/64		OK	

Remarks: Inspection as per D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted.

Customer Rep Signoff:

Batch # Info.	Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	Wet Flour. M.P.I.	☐	Dry M.P.I.	☐	Wet Flour. M.P.I.	☐	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder	Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☑	Continuous	☐	Long. Insp.	☐	Continuous	☐
7-HF	Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast	Long. Insp.	☐	AC Current	☐	Long. Insp.	☐	DC Current	☐			DC Current	☐
14-A	Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☐	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 7/21/2019 PT 7/30/2021

Level II Inspector: Ridge Albert

Signature: Ridge Albert

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23M08C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 23L075
Dwell Time: 20 min