BOTTOM HOLE ASSURANCE, INC.

No. DIR 42424B5

NDE Inspection Services

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CUSTOMER Halliburton ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Sperry Drilling
PROJECT

AUTHORIZED BY Ryan Ponson
P.O. / JOB # 909085166

INVOICE NO.
DATE: 4/24/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN Connection Size	PIN Pin Length	PIN Pin Cylinder Diameter	PIN Pin Nose Diameter	PIN Pin Relief Diameter	PIN Pin Rel. Width Pin Neck Lgth	PIN Bevel Diameter	PIN B S R	PIN OK or Reject	PIN Remarks	BOX Connection Size	BOX Counter Bore Length	BOX Counter Bore Diameter	BOX Bore Back Dia. Float Bore Dia.	BOX Bore Back Lgth Float Bore Lgth	BOX Box Thread Length	BOX Counterbore Wall Thickness	BOX Bevel Diameter	BOX B S R	BOX OK or Reject	BOX Remarks
7600-265	7600 SERIES GEO-PILOT																											
3510522	DRIVE SHAFT	16.76	-	8 1/4	1 11/16	6 11/16		NC50	4 3/8				5/16	6 5/16		OK		ACME (P)									OK	
3065987	UPPER MOUNTING ADAPTER															OK												
3130266	LOWER MOUNTING ADAPTER															OK												
3142737	UPPER SEAL PROTECTOR															OK												
3418409	LOWER SEAL PROTECTOR															OK												
2558167	LOWER HOUSING															OK												
1404015	MAIN HOUSING															OK												
2608956	ANTI-ROTATION HOUSING															OK												
2715000	DRIVER SUB	3.34			N/A		6 3/4	NECK								OK		NC50	43/64	5 5/16					6 3/8		OK	
3217477	REPEATER SUB	2.20			3	6 3/4	6 3/4	NC50	4 7/16				1/4	6 11/32		OK		NC50	21/32	5 5/16					6 3/4		OK	
3085556	POLYGON INSERT															OK												
1901344	OLDHAM UPPER INTERNAL															OK												

Remarks: Inspection as per D00685901 Rev. U NOTE: All API connections show evidence of Cold Work unless otherwise noted.

Customer Rep Signoff:

Batch # Info.

20-B	21J002
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☑
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☑
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V LE D LE P RA

Signature:

Blacklight Inspection

Blacklight Intensity: 6000 Bath Mixture: 0.25 Whitelight: 0.0

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 7/21/2019 PT 7/30/2021

Level II Inspector: Ridge Albert

Signature: Ridge Albert

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23M08C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 23L075
Dwell Time: 20 min