



BOTTOM HOLE ASSURANCE, INC.

No. DIR 42424B2

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com

CUSTOMER **Halliburton** 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION **Sperry Drilling**
PROJECT _____

AUTHORIZED BY **Kale Veronie**
P.O. / JOB # **908271711**

INVOICE NO. _____
DATE: **4/24/2024**

| Serial # | Tool Description | Overall Length | Fishing Neck Length | Tong Space | Pin I.D. | Pin O.D. | Box O.D. | Connection Size | PIN | | | | | | | | | | BOX | | | | | | | | | | Remarks | | | |
|-------------------------------|------------------|----------------|---------------------|------------|----------|----------|----------|-----------------|------------|-----------------------|-------------------|---------------------|---------------|----------------|----------------|-------|--------------|---------|-----------------|---------------------|-----------------------|------------------------------|----------------|---------------|-------------------|----------------------------|----------------|---------|---------|--------------|-----------------|--|
| | | | | | | | | | Pin Length | Pin Cylinder Diameter | Pin Nose Diameter | Pin Relief Diameter | Pin Neck Lgth | Pin Rel. Width | Bevel Diameter | B S R | OK or Reject | Remarks | Connection Size | Counter Bore Length | Counter Bore Diameter | Bore Back Dia. Flt/Bore Dia. | Bore Back Lgth | Flt/Bore Lgth | Box Thread Length | Counterbore Wall Thickness | Bevel Diameter | B S R | | OK or Reject | Remarks | |
| SN: 12049112 PN: 101950027 | 9 1/2" PULSER | 14.49 | | | N/A | | 9 1/2 | | | | | | | | | | | | | | 7 5/8 REG | 5/8 | 7 1/16 | | | | | 8 13/16 | | OK | *N1 | |
| | | | | | | | 9 1/2 | | | | | | | | | | | | | | 7 5/8 REG | 5/8 | 7 1/16 | | | | | 8 27/32 | | Rej | Damaged Threads | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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Remarks: Inspection as per D00685901 Rev. U NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-PORT HOLE INSPECTED-OK

| | | | | | |
|--|--|---|---|---|---|
| Batch # Info. | Connection Inspection | Body Inspection | Body Dry M.P.I | Blacklight Inspection | Liquid Penetrant Inspection |
| 20-B | Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/> | Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> | Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> | Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ | Magnaflux Developer: SKD-S2 |
| Dry Powder | Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> | Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input type="checkbox"/> | Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/> | Equipment Used From Unit # 14 | Batch # 23M08C |
| 7-HF | Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/> | Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/> | Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> | Qual. Date(s) MT 7/21/2019 PT 7/30/2021 | Dwell Time: 10 min |
| White Contrast | Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> | Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/> | DC Current <input type="checkbox"/> | Equipment / Inspector Information | White Light: 100+ |
| 14-A | Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/> | Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/> | | Level II Inspector: Ridge Albert | Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D |
| System Effectiveness: | LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> | Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/> | | Signature: <i>Ridge Albert</i> | Batch # 23L075 |
| | 3rd Party Rep _____ | | | | Dwell Time: 20 min |
| Job Information | | | | | |
| B _____ V _____ LE _____ D _____ LE _____ P _____ RA _____ | | Signature: _____ | | Signature guarantees final walk thru of job and job site | |