BOTTOM HOLE ASSURANCE, INC.

No. DIR 42224CW-5

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER HALLIBURTON ICC ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION CLEAN WELL
PROJECT SHELL

AUTHORIZED BY TONY FREDERICK
P.O. / JOB # 908999030

INVOICE NO.
DATE: 4/22/2024

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
13077340	VALI TECH	13.09	-	13 3/8	3"	7"	-	CTM-57	5.623.	5.837.				6.728.		Acc	RE-INSP											

Remarks: CONNECTION INSP AS PER BSD-GL-HAL-CWT-201 Rev. 14 (MACHINE SHOP CONNECTION INSPECTION ONLY)

Customer Rep Signoff:

Batch # Info.

20-B	23A106
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☑	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B GR V GR D P GR

Signature:

Blacklight Inspection

Blacklight Intensity: 5575 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 32
Qual. Date(s) MT 11/30/2021 PT
Level II Inspector: GAELEN ROBIN
Signature: Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min

APPROVED

E-DIR01-06

By david.patin@bottomholeassurance.com at 9:27:28 AM, 4/23/2024