

4/19/24 BHA Venisial B. Thoner

Assembly Description:		8.15" OD Intercept Subsurface Control Valve		SAP Part No. / Legacy Part No. 102618080		Batch 4433521		Serial Number	13710165
Component Description				In SAP	Change #1 Trace No.		Change #2 Trace No.		Change #3 Trace No.
Assembly Item Number	Subassembly Item Number	SAP Part Number	Legacy Part Number	Description					
✓	1C	102619500	102619500	Top Adapter	4379124-2	✓			
✓	2C	102619501	102619501	Overshot	AHF2067780-5	✓			
✓	3C	102619502	102619502	Seal Nipple	4364835-1	✓			
✓	4C	102619503	102619503	Lug Mandrel	4363056-4	✓			
✓	5C	102619504	102619504	Slotted Connector	4366975-3	✓			
✓	6C	102578201	102578201	Lug Positioner Sleeve	4366977-3	✓			
✓	7C	102619505	102619505	Lug Positioner Sleeve Connector	4366994-4	✓			
✓	8C	102619506	102619506	Balance Piston Housing	AFQ2054131-5	✓			
✓	9C	102619507	102619507	Middle Connector	4374030-0	✓			C 4433521-1 ✓
✓	10C	102619508	102619508	Ball Valve Case	4368253-3	✓			
✓	11C	102619514	102619514	Ball Case Connector	4374650-1	✓			
✓	12	102475225	102475225	Spring Housing	4366988-4	✓			
✓	13	102472748	102472748	Retainer	4374628-2	✓			
✓	14	102472245	102472245	Nut	4364844-3	✓			
✓	15C	102619515	102619515	Piston Mandrel	AHY2014419-5	✓			
✓	16C	102619516	102619516	Balance Piston	4364840-4	✓			
✓	17C	102619517	102619517	Cage	4366716-2	✓			
✓	18C	102619518	102619518	Lower Seat Holder	AKV2013169-2	✓			
✓	19C	102619509	102619509	Lower Mandrel	4380118-3	✓			C 4380118-3 ✓
✓	20C	102619511	102619511	Lower Adapter	4379130-2	✓			
✓	21C	100065707	100065707	Ball and Seat	4374906-1	✓			
✓	22	102475223	102475223	Operating Arm	AHF2067746-8,9	✓			- not Stenciled
✓	23	102326795	102326795	Repositioning Spring	AD20031881	✓			
✓	24	101406358	101406358	Key	ALA1944308	✓			- 25, 30, 29, 38, 26, 39, 27, 28 ✓
✓	25C	101564008	101564008	Shear Screw	AB20197817	✓			
✓	26	101891932	101891932	Wave Spring	AJ2094781B	✓			
✓	50	102579226	102579226	Slotted Weir Sleeve	4364853-3	✓			
✓	51	102402599	102402599	Clamp Assembly	4400097	✓			

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All components identified as "critical" in accordance with HCT Technology procedure 21.3.205 (Identification and Assignment of Critical Parts and Inspection behind the Print Item #.

