BOTTOM HOLE ASSURANCE, INC.

No. DIR 41524SB7

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER S.B.E.S ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Shop
PROJECT Halliburton Sperry

AUTHORIZED BY Kale Veronie
P.O. / JOB # WO#326469394

INVOICE NO.
DATE: 4/15/2024

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
S/N 12261093 P/N N/A	X-OVER	4.02	FL	FL	3 1/4	7 15/16		6 5/8 REG	4 15/16				5/16	7 17/32		OK												
	MR54019/1																											

Remarks: INSP AS PER D00658901 REV. V CW: STAMPED

Customer Rep Signoff:

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B		Wet Flour. M.P.I.	☐	Dry M.P.I.	☐	Wet Flour. M.P.I.	☐	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☑	Continuous	☐	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☐	AC Current	☐	Long. Insp.	☐	DC Current	☐			DC Current	☐
14-A		Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☐	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V KA D KA P KA

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 29
Qual. Date(s) MT PT 12/1/2023

Level II Inspector: KELTON ALFRED

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23D07C
Dwell Time: 10 min
White Light: 100
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 22B02C
Dwell Time: 20 min