



BOTTOM HOLE ASSURANCE, INC.

No. DIR 41524SB6

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com

CUSTOMER **S.B.E.S** 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION **Shop** _____
PROJECT **Halliburton Sperry** _____

AUTHORIZED BY **Kale Veronie** _____
P.O. / JOB # **WO#326466792** _____

INVOICE NO. _____
DATE: **4/15/2024**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	PIN							BOX							Remarks								
									Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lgth	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.		Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
S/N 13172014 P/N N/A	6 3/4 BANDED COLLAR	11.82					6 1/2										NC 50	5/8	5 5/16								6 19/64			OK	N1
	MR54013/1																														

Remarks: INSP AS PER D00658901 REV. V N1: VISUAL AND DIMENSIONAL OF REFACE CONNECTION ONLY

Customer Rep Signoff: _____

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection
20-B	Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____	Magnaflux Developer: SKD-S2
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>	Equipment Used From Unit # 29	Batch # 23D07C
7-HF	Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>		Dwell Time: <u>10</u> min
White Contrast	Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Qual. Date(s) MT _____ PT <u>12/1/2023</u>	White Light: <u>100</u>
14-A	Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Equipment / Inspector Information	
System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>	3rd Party Rep _____			Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D	
Job Information				Level II Inspector: <u>KELTON ALFRED</u>	
B _____ V <u>KA</u> D <u>KA</u> P <u>KA</u>	Signature: _____			Batch # <u>22B02C</u>	
				Dwell Time: <u>20</u> min	
				Signature: _____	
				Signature guarantees final walk thru of job and job site	