BOTTOM HOLE ASSURANCE, INC.

NDE Inspection Services

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Bottomholeassurance.com

No. DIR 41524SB11

CUSTOMER **S.B.E.S** ☐ 3RD PARTY | FACILITY / LOCATION **Shop** | AUTHORIZED BY **Kale Veronie** | INVOICE NO.

RIG | PROJECT **Halliburton Sperry** | P.O. / JOB # **WO#326457567** | DATE: **4/15/2024**

OCS-G & WELL

								PIN										BOX									
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
S/N 13517546 P/N N/A	6 3/4 PM SUB	4.95	14 7/16	11 7/8	2 7/8	6 3/8	6 3/4	NC50	4 1/2				3/8	6 19/64		OK	N1	NC50	21/32	5 5/16					6 23/64		OK	N1
	MR53999/1																											

Remarks: INSP AS PER D00658901 REV. V N1: VISUAL AND DIMENSONAL OF REFACE CONNECTION ONLY | Customer Rep Signoff:

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V KA D KA P KA

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 29

Qual. Date(s) MT PT 12/1/2023

Level II Inspector: KELTON ALFRED

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2

Batch # 23D07C

Dwell Time: 10 min

White Light: 100

Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D

Batch # 22B02C

Dwell Time: 20 min