

BOTTOM HOLE ASSURANCE, INC.

NDE Inspection Services

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Bottomholeassurance.com



CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Darryl Hebert
P.O. / JOB # 909233761 10203

INVOICE NO. _____
DATE: 4/15/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN								BOX								Remarks								
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth		Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks	
SN: 13098504 PN# 102735222	CLR, INSTR, 8.000 REGULUS	19.60	36"+	44 7/16	4 3/4	8 1/16	7 11/16	6 5/8 FH	5"				1/4	7 59/64		Rej	Damaged Threads	6 5/8 REG	5/8	6 1/16							7 19/64		OK	*N1		
								ACME								OK	*N2															
SN:13408922 PN:102732228	SLV STAB,SPL,12.250							BLADES								OK		ACME												OK		

Remarks: Inspection as per D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-TRANSITION AREA INSPECTE-OK*N2-PORT HOLE INSPECTED-OK Customer Rep Signoff: _____

Batch # Info.	Connection Inspection				Body Inspection				Body Dry M.P.I				Blacklight Inspection			Liquid Penetrant Inspection		
20-B	Wet Flour. M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity: _____	Bath Mixture: _____	Whitelight: _____	Magnaflux Developer: SKD-S2								
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment / Inspector Information			Batch # <u>23M08C</u>								
7-HF	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Equipment Used From Unit # <u>14</u>			Dwell Time: <u>10</u> min								
White Contrast	Long. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Qual. Date(s) MT <u>7/21/2019</u> PT <u>7/30/2021</u>			White Light: <u>100+</u>								
14-A	Trans. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Level II Inspector: <u>Ridge Albert</u>			Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D						
Job Information												Batch # <u>23L075</u>						
B _____	V _____	D _____	P _____	3rd Party Rep _____				Signature: <u>Ridge Albert</u>			Dwell Time: <u>20</u> min							
												Signature: _____						

Signature guarantees final walk thru of job and job site