



# BOTTOM HOLE ASSURANCE, INC.

No. DIR 41524B1

NDE Inspection Services

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CUSTOMER Halliburton  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION Sperry Drilling  
PROJECT \_\_\_\_\_

AUTHORIZED BY Kale Veronie  
P.O. / JOB # 909233761

INVOICE NO. \_\_\_\_\_  
DATE: 4/15/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX													
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lgth	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks	
SN: 13518703 PN: 102661162	8" ILS SUB	4.94		17 1/4	3 1/4	8"	8"	6 5/8 REG	4 15/16						5/16	7 33/64		OK		6 5/8 REG	5/8	6 1/16						7 1/2		Rej	Damaged Shoulders
								ACME										OK	*N1												
SN: 11344781 PN: 120164036	8" X-OVER	1.68	FL	FL	3 1/4	7 15/16		6 5/8 REG	5 1/16					5/16	7 9/16		OK														
						7 15/16		6 5/8 REG	4 15/16					1/4	7 9/16		Rej	Damaged Shoulders													
SN: 11515395 PN: 101741158	8" PULSER COLLAR	14.15			N/A		7 15/16												*N1	6 5/8 REG	5/8	6 1/16					7 1/2		OK		
							8"													6 5/8 REG	43/64	6 1/16					7 1/2		Rej	Damaged Threads	
SN: CP1335099 PN: 321376	12.125" SLEEVE STABILIZER							Blades										OK		ACME										OK	

Remarks: Inspection as per D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted. \*N1-PORTHOLE INSPECTED-OK

Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection	
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input checked="" type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____  Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) MT <u>7/21/2019</u> PT <u>7/30/2021</u>  Level II Inspector: <u>Ridge Albert</u> Signature: <u>Ridge Albert</u> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # <u>23M08C</u> Dwell Time: <u>10</u> min White Light: <u>100+</u> Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # <u>23L075</u> Dwell Time: <u>20</u> min
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>						
Job Information B _____ V _____ D _____ P _____ 3rd Party Rep _____ Signature: _____						