BOTTOM HOLE ASSURANCE, INC.

No. DIR 48082-1

NDE Inspection Services

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CUSTOMER HOLE OPNER CORPERATION ☐ 3RD PARTY | FACILITY / LOCATION SHOP | AUTHORIZED BY JACK | INVOICE NO. 48082

RIG | PROJECT WSP RC-51327 | P.O. / JOB # 8769 | DATE: 11/28/2023

OCS-G & WELL

								PIN									BOX									
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks
DTU-22-22-1	22" UNDER REAMER BODY	6.56	N/A	N/A	N/A	N/A	10"	INT INT								OK		7 5/8 REG	5/8	7 1/16					8 33/64		OK	
TS-09-16-2	TOP SUB	3.69	25 1/45	14 1/2	3 1/4	9 1/2	16"	7 5/8 REG	5 3/16				7/16	8 55/64		RE J	DT	INT									OK	
JSS-18-22-3	JET SUB	2.28	10"		3 1/4	10"	10"	7 5/8 REG	5 1/4				3/8	8 51/64		RE J	REFACE	7 5/8 REG	5/8	7 1/16					8 53/64		RE J	REFACE
–	–																											
05-220-007-040	PISTON							INT								OK												
05-220-005-052	YOKE																	INT									OK	
05-220-008-051	STOP PIPE							INT								OK												
05-220-006-056	FLOW TUBE																											
05-220-020-104,102,101	3-CUTTER ARMS							INT								OK	3-INT										OK	
05-220-010-499,509,494	6-HINGE BLOCK																05-220-047-223,213,217											
05-220-041-190,197,171	6-HINGE PIN SLEEVE																05-220-041-191,198,192											
05-220-042-339,342,345	6-HINGE BLOCK PIN																05-220-042-319,315,313											
05-160-012-537,533,526	3-HINGE PINS																											
05-220-009-176,153	2-BUSHINGS																											

Remarks:

Customer Rep Signoff:

Batch # Info.

20-B	22106A
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☑
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☑	Residual	☐
Long. Insp.	☑	Continuous	☑
Trans. Insp.	☐	AC Current	☑
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☑ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B KC V SD D P KC

Signature:

Blacklight Inspection

Blacklight Intensity: 9500 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 24

Qual. Date(s) MT 10/20/2023 PT

Level II Inspector: KERI CHAMPEAUX

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2

Batch #

Dwell Time: min

White Light:

Magnaflux Penetrant: ☐ SKL-WP2
(Check one) ☐ ZL-60D

Batch #

Dwell Time: min