BOTTOM HOLE ASSURANCE, INC.

No. DIR 112223B5

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com

CUSTOMER Halliburton ☐ 3RD PARTY | FACILITY / LOCATION Sperry Drilling | AUTHORIZED BY Kale Veronie | INVOICE NO.

RIG | PROJECT | P.O. / JOB # 908132266 | DATE: 11/22/2023

OCS-G & WELL

								PIN										BOX											
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 11991161 PN: 101978827	9 1/2" XBAT	20.46			N/A		9 1/2											7 5/8 REG	21/32	7 3/32					8 27/32		OK	
							9 1/2											7 5/8 REG	5/8	7 1/16					8 13/16		Rej	Damaged Shoulder
SN: 13562759 PN: 102654602	9 1/2" ILS SUB	5.01	18 3/16	11 3/4	3 1/2	9 3/16	9 9/16	7 5/8 REG	5 1/8				1/4	8 13/16		OK		7 5/8 REG	5/8	7 1/16					8 13/16		Rej	Damaged Threads
								ACME								OK	*N1											
SN: 12895811 PN: 290085	14.625" STABILIZER															OK												

Remarks: Inspection as per D00685901 Rev. V NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-TRANSITION AREA INSPECTED-OK

Customer Rep Signoff:

Batch # Info.

20-B | Dry Powder | 7-HF | White Contrast | 14-A

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B | V | D | P

Signature:

Blacklight Inspection

Blacklight Intensity: | Bath Mixture: | Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14

Qual. Date(s) MT 7/21/2019 PT 7/30/2021

Level II Inspector: Ridge Albert

Signature: Ridge Albert

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23B04C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 23F005
Dwell Time: 20 min