

BOTTOM HOLE ASSURANCE, INC.

No. DIR 112223B4

NDE Inspection Services

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Bottomholeassurance.com



CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 908901868

INVOICE NO. _____
DATE: 11/22/2023

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX						Remarks							
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth		Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 13892111 PN: 102706265	6 3/4" ILS	5.06	18 5/8"	12	2 7/8"	6 3/8"	6 3/4"	NC50	4 1/2						3/8	6 23/64		OK		NC50	5/8	5 5/16						6 5/16		OK	
								ACME										OK	*N1												
SN: 13892113 PN: 102661162	8" ILS	5.05	17 1/2	12 1/2	3 1/4	7 5/8	8	6 5/8 REG	4 15/16						3/8	7 33/64		OK		6 5/8 REG	11/16	6 1/16					7 1/2		OK		
								ACME										OK	*N1												
SN: 13531750 PN: 101345755	8.375" SLEEVE STABILIZER							Blades										OK		ACME									OK		

Remarks: Inspection as per D00685901 Rev. V NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-TRANSITION AREA INSPECTED-OK

Customer Rep Signoff: _____

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection								
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment Used From Unit # 14 Qual. Date(s) MT 7/21/2019 PT 7/30/2021 Level II Inspector: Ridge Albert Signature: <u>Ridge Albert</u> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # 23B04C Dwell Time: 10 min White Light: 100+ Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # 23F005 Dwell Time: 20 min							
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>													
3rd Party Rep _____ Signature: _____													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">Job Information</th> </tr> <tr> <td>B _____</td> <td>V _____</td> <td>D _____</td> <td>P _____</td> </tr> </table>						Job Information				B _____	V _____	D _____	P _____
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