



BOTTOM HOLE ASSURANCE, INC.

No. DIR 92023B2

NDE Inspection Services

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Bottomholeassurance.com

CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 907931475

INVOICE NO. _____
DATE: 9/20/2023

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX													
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks	
SN: 13094428 PN: 101330431	4 3/4" ILS SUB	5.18		15 15/16	2 9/16	4 21/32		NC 38	3 15/16						9/32	3 59/64		OK		NC38	5/8	4 1/16						4 9/16		OK	
								BLADES										OK	*N1												
SN:12378796 PN: 327217	4 3/4" X-OVER	2.69			2 5/8	4 11/16	4 11/16	NC38	4 1/16						5/16	4 9/16		OK		NC38	5/8	4 1/16					4 9/16		OK		
SN: 13192973 PN: 101345755	8.375" SLEEVE STABILIZER							Blades										OK		ACME										OK	
SN: 13892109 PN: 102706265	6 3/4" ILS	5.12	17 1/2	13	2 7/8	6 3/8	6 13/16	NC50	4 7/16						3/16	6 5/16		OK		NC50	5/8	5 5/16					6 11/32		OK		
								BLADES										OK	*N1												

Remarks: Inspection as per D00685901 Rev. U NOTE: All API connections show evidence of Cold Work unless otherwise noted. *N1-TRANSITION AREA INSPECTED-OK Customer Rep Signoff: _____

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection	
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment Used From Unit # 14 Qual. Date(s) MT 7/21/2019 PT 7/30/2021	Magnaflux Developer: SKD-S2 Batch # 23B04C Dwell Time: 10 min White Light: 100+ Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # 23C092 Dwell Time: 20 min
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Equipment / Inspector Information		
3rd Party Rep _____				Level II Inspector: Ridge Albert		
Job Information				Signature: <u>Ridge Albert</u> <small>Signature guarantees final walk thru of job and job site</small>		
B _____ V _____ D _____ P _____						