

# BOTTOM HOLE ASSURANCE, INC.

No. DIR 92023B1

NDE Inspection Services

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**Bottomholeassurance.com**



CUSTOMER **Halliburton**  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION **Sperry Drilling**  
PROJECT \_\_\_\_\_

AUTHORIZED BY **Kale Veronie**  
P.O. / JOB # **908523629**

INVOICE NO. \_\_\_\_\_  
DATE: **9/20/2023**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX						Remarks							
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth		Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks
SN: 12908362 PN: 102661162	8" ILS	4.58	14 7/8	9 5/16	3 1/4	7 11/16	8	6 5/8 REG	5						1/4	7 33/64		Rej	Damaged Shooulder	6 5/8 REG	11/16	6 1/16						7 35/64		Rej	Damaged Threads
								ACME										OK	*N1												
SN: 11233637 PN: 120165866	8" HOC	15.22			3 1/4	8 1/16	8 1/16	6 5/8 REG	5 1/16						7/16	7 1/2		OK		6 5/8 REG	5/8	6 1/16					7 3/8		Rej	Damaged Threads	
SN: 11653935 PN: 120165866	8" HANG OFF COLLAR	14.01			N/A		8 1/16													6 5/8 REG	43/64	6 1/16					7 33/64		OK		
SN: 12162731 PN: 120164036	8" X-OVER	1.45	FL	FL	3 1/2	8		6 5/8 REG	4 15/16						3/8	7 1/2		OK													
								6 5/8 REG	5						1/4	7 17/32		OK													

Remarks: Inspection as per D00685901 Rev. U NOTE: All API connections show evidence of Cold Work unless otherwise noted. \*N1- TRANSITION AREA INSPECTED-OK

Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection								
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____  Equipment / Inspector Information Equipment Used From Unit # 14 Qual. Date(s) MT 7/21/2019 PT 7/30/2021 Level II Inspector: Ridge Albert Signature: <i>Ridge Albert</i> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # 23B04C Dwell Time: 10 min White Light: 100+ Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # 23C092 Dwell Time: 20 min							
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>													
3rd Party Rep _____ Signature: _____													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">Job Information</th> </tr> <tr> <td>B _____</td> <td>V _____</td> <td>D _____</td> <td>P _____</td> </tr> </table>						Job Information				B _____	V _____	D _____	P _____
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B _____	V _____	D _____	P _____										