

# BOTTOM HOLE ASSURANCE, INC.

NDE Inspection Services

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Bottomholeassurance.com



CUSTOMER Halliburton  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION Sperry Drilling  
PROJECT \_\_\_\_\_

AUTHORIZED BY Eddie Fauchaux  
P.O. / JOB # SO: 907238247

INVOICE NO. \_\_\_\_\_  
DATE: 2/17/2023

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	PIN								B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks	
										Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	Bevel Diameter	Counter Bore Diameter	Counter Bore Diameter															Bevel Diameter
SN: 12117223 PN: 101950027	9 1/2" PULSER	14.18			N/A	9 1/2												7 5/8 REG	5/8	7 1/16								8 13/16		OK		
SN: 10718371 PN: 120141108	8" PM SUB	8.21			3 1/4	8"	8"	6 5/8 REG	4 15/16				1/4	7 33/64		Rej	Damaged Threads	6 5/8 REG	5/8	6 1/16								7 35/64		OK		
SN: 12879092 PN: 102654602	9 1/2" ILS	4.59	16 1/4	10 1/2	3 1/2	9 3/16	9 1/2	7 5/8 REG	5 3/16				5/16	8 53/64		Rej	Damaged Threads	7 5/8 REG	43/64	7 1/16							8 51/64		Rej	Damaged Shoulder		
								ACME								OK	*N1															
SN: 12428952 PN: 293743	25.875" SLEEVE STABILIZER							Blades								OK		ACME													OK	
SN: 1985191 PN: 321376	12.125" SLEEVE STABILIZER							Blades								OK		ACME													OK	
SN:11547543 PN:101626021	8" GEOTAP	7.54			N/A		8	ACME								OK		6 5/8 REG	21/32	6 1/16							7 17/32		OK			

Remarks: Inspection as per D00685901 Rev. U NOTE: All API connections show evidence of Cold Work unless otherwise noted.  
\*N1: Transition area inspected - OK

Customer Rep Signoff: \_\_\_\_\_

Batch # Info.				Connection Inspection				Body Inspection				Body Dry M.P.I				Blacklight Inspection				Liquid Penetrant Inspection			
20-B _____				Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/>				Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>				Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>				Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____				Magnaflex Developer: SKD-S2			
Dry Powder _____				Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>				Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input type="checkbox"/>				Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>				Qual. Date(s) MT <u>7/21/2019</u> PT <u>7/30/2021</u>				Batch # <u>22C08C</u>			
7-HF _____				Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>				Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>				Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>				Equipment / Inspector Information				Dwell Time: _____ 10 min			
White Contrast _____				Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>				Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>				DC Current <input type="checkbox"/>				Equipment Used From Unit # <u>14</u>				White Light: _____ 100+			
14-A _____				Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>				Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>								Qual. Date(s) MT <u>7/21/2019</u> PT <u>7/30/2021</u>				Magnaflex Penetrant: <input checked="" type="checkbox"/> SKL-WP2 <input type="checkbox"/> ZL-60D			
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/>				Dry MP-Castrol Strip <input type="checkbox"/>				Wet MP-Castrol Strip <input type="checkbox"/>				Profile Gage RSC OK <input checked="" type="checkbox"/>				Level II Inspector: <u>Ridge Albert</u>				Batch # <u>22F023</u>			
				3rd Party Rep _____												Dwell Time: _____ 20 min							
Job Information												Signature: _____											
B _____ V _____ D _____ P _____																Signature: <i>Ridge Albert</i>				Signature guarantees final walk thru of job and job site			