BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR **62222SB2**

CUSTOMER **S.B.E.S.** ☐ 3RD PARTY
RIG
OCS-G & WELL
FACILITY / LOCATION **SHOP**
PROJECT
AUTHORIZED BY **MELVIN**
P.O. / JOB # **WO# 323931807**
INVOICE NO. **N/A**
DATE: **6/22/2022**

								PIN										BOX											
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Dia. Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN:11695012 PN:120141716	6.75 PM SUB	8.52	FL	FL	2 7/8		6 3/4											NC 50	11/16	5 5/16					6 5/16		acc	
	WO# MR52298																											

Remarks: INSP AS PER D00685901 REV:T CW STAMPED

Batch # Info.	Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	Wet Flour. M.P.I.	☐	Dry M.P.I.	☐	Wet Flour. M.P.I.	☐	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder	Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☑	Continuous	☐	Long. Insp.	☐	Continuous	☐
7-HF	Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast	Long. Insp.	☐	AC Current	☐	Long. Insp.	☐	DC Current	☐			DC Current	☐
14-A	Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☐	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V BG D BG P BG

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 31
Qual. Date(s) MT PT 2/1/2021
Level II Inspector: BROCK GARY
Signature: Brock Gary
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 19F03K
Dwell Time: 20 min
White Light: 150 FC
Magnaflux Penetrant (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 20H09K
Dwell Time: 30 min