BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR 61822B2

CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL
FACILITY / LOCATION SPERRY DRILLING
PROJECT
AUTHORIZED BY BLAKE FUSILIER
P.O. / JOB # WO# 323802837
INVOICE NO.
DATE: 6/18/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 3429459 PN: 102141128	12.250" PAD															OK												
SN: 3146701 PN: 102141128	12.250" PAD															OK												
SN: 3243116 PN: 102141128	12.250" PAD															Rej	CRACKED											

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.

20-B	20B065
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☑
Long. Insp.	☑	DC Current	☐
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☐

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: 3500 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 6/6/2022 PT
Level II Inspector: Doug Perez
Signature: Doug Perez
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: ☐ SKL-WP2
(Check one) ☐ ZL-60D
Batch #
Dwell Time: min