BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR 61722B1

CUSTOMER **HALLIBURTON** ☐ 3RD PARTY | FACILITY / LOCATION **SPERRY DRILLING** | AUTHORIZED BY **STEVE GALES** | INVOICE NO. ____

RIG ____ | PROJECT ____ | P.O. / JOB # **WO# 323909364** | DATE: **6/17/2022**

OCS-G & WELL ____

								PIN									BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 12101491	CARGO BOX															OK											
	(4 PADEYES)																										

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☐

3rd Party Rep ____

Job Information

B ____ V ____ D ____ P ____

Signature: ____

Blacklight Inspection

Blacklight Intensity: ____ Bath Mixture: ____ Whitelight: ____

Equipment / Inspector Information

Equipment Used From Unit # 14

Qual. Date(s) MT ____ PT 6/6/2022

Level II Inspector: Doug Perez

Signature: Doug Perez

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 22B056
Dwell Time: 20 min