



# BOTTOM HOLE ASSURANCE, INC.

No. DIR 61422CW-1

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ICC  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION CLEAN WELL  
PROJECT CHEVRON

AUTHORIZED BY TONY FREDRICK  
P.O. / JOB # 907347535

INVOICE NO. \_\_\_\_\_  
DATE: 6/14/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX						Remarks					
								Connection Size	Pin Length	Pin Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth		Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject
12091834	VALITECH	11.37	10 3/4	9	3	6 3/4	6 3/4	CTM 57	5.625	5.844					6.709		Rej	DAMAGED SEAL	CTM 57		5.935			5.628	.419	6.721		Rej	DAMAGED SEAL
12218455	MAGTECH	6.23	13 3/4	9	3	6 3/4	6 3/4	CTM 57	5.624	5.844					6.727		Acc		CTM 57		5.935			5.630	.416	6.734		Acc	
13390591	DRILLTECH	6.53	21 1/4	23	3	6 3/4	6 3/4	CTM 57	5.622	5.842					6.727		Acc		CTM 57		5.932			5.630	.405	6.734		Acc	
13329000	DRILLTECH	6.4	19.625	23	3	6 3/4	6 3/4	CTM 57	5.623	5.844					6.727		Acc		CTM 57		5.927			5.627	.408	6.734		Acc	
13479236	DRILLTECH	6.58	23 1/4	21 3/4	3	6 3/4	6 3/4	CTM 57	5.625	5.840					6.727		Acc		CTM 57		5.935			5.630	.411	6.734		Acc	
13479238	DRILLTECH	6.48	22	21 3/4	3	6 3/4	6 3/4	CTM 57	5.625	5.851					6.727		Acc		CTM 57		5.937			5.630	.402	6.734		Acc	

Remarks: FULL BODY INSP. AS PER BSD-GL-HAL-CWT-201

Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection
20-B 19F096K Dry Powder	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Dry M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Residual <input type="checkbox"/>	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Blacklight Intensity: <u>4978</u> Bath Mixture: <u>0.25</u> Whitelight: <u>0.1</u>	Magnaflux Developer: SKD-S2 Batch # _____ Dwell Time: _____ min
7-HF White Contrast	Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> AC Current <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> AC Current <input type="checkbox"/>	DC Current <input checked="" type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Equipment Used From Unit # <u>32</u> Qual. Date(s) MT <u>11/30/2021</u> PT _____	Magnaflux Penetrant: <input type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # _____ Dwell Time: _____ min
14-A	Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>	Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Level II Inspector: <u>GAELEN ROBIN</u>	
System Effectiveness: LP-Comparitive Block <input type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input checked="" type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Signature: Signature guarantees final walk thru of job and job site	
<b>Job Information</b> B _____ NR _____ V _____ NR _____ D _____ P _____ GR _____ 3rd Party Rep _____ Signature: _____					