



# BOTTOM HOLE ASSURANCE, INC.

No. DIR 60922CW-7

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ICC  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION CLEAN WELL  
PROJECT LLOG

AUTHORIZED BY TONY FREDRICK  
P.O. / JOB # 907845258

INVOICE NO. \_\_\_\_\_  
DATE: 6/9/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN								BOX								Remarks		
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length		Counterbore Wall Thickness	Bevel Diameter
12084645	SPIRAL MILL	5.60	15 1/8	19 1/2	3"	6 15/16	6 15/16	NC 50	4 1/2			4.740	3/4	6 3/4	Acc	N1	NC 50	5/8	5 5/16	4 5/8	8 5/16			6 1/2	Acc	
11629375	MAG TECH	6.11	11 7/8	6 15/16	3"	6 1/2	6 1/2	NC 50	4 7/16			4.726	5/8	6 5/16	Rej	PITTED SRG	NC 50	5/8	5 5/16	4 5/8	8 1/8			6 5/16	Acc	
13665966	DRILL TECH	5.63	20 1/2	16 5/8	3"	7"	7"	CTM-57	5.625	5.844				6.732	Acc		CTM-57		5.920			5.629	34/65	6.727	Acc	

Remarks: FULL BODY INSP. AS PER BSD-GL-HAL-CWT-201 N1 - SPIRAL MILL OD UNDERSIZED 8.482 Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection	
20-B 19F096K Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> Trans. Insp. <input checked="" type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input checked="" type="checkbox"/> Trans. Insp. <input checked="" type="checkbox"/>	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> Trans. Insp. <input checked="" type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input checked="" type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Blacklight Intensity: 5441 Bath Mixture: 0.25 Whitelight: 0.1 Equipment Used From Unit # 32 Qual. Date(s) MT 11/30/2021 PT _____ Level II Inspector: GAELAN ROBIN Signature: <i>Gaelan Robin</i> Signature guarantees final walk thru of job and job site	Magnaflux Developer: SKD-S2 Batch # _____ Dwell Time: _____ min White Light: Magnaflux Penetrant: <input type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # _____ Dwell Time: _____ min
System Effectiveness: LP-Comparitive Block <input type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input checked="" type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Job Information B GR V GR D P GR		