BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592
Office: (337) 857-8994 Fax: (337) 857-8964

No. IR **60722TT-10**

CUSTOMER	3rd PARTY	FACILITY / LOCATION	AUTHORIZED BY	INVOICE NO.
HALLIBURTON ICC	☐	TEST TOOLS	BOBBY CHOATE	

RIG	OCS-G & WELL NO.	PROJECT	P.O. NO. / JOB NO.	DATE
		IN HOUSE	1017510022	6/7/2022

	SERIAL NO.	DESCRIPTION	PIN	BOX	I.D.	O.D.	LENGTH
1	EQ# 10315417	4 5/8" VR SAFTEY JOINT					
2	B21656-01	LOWER ADAPTER - ACC	3 7/8" CAS - ACC	INT - ACC	2 1/4	4 5/8	0.95
3		SAP# 100069186					
4	AHY148169-1	CONNECTOR - ACC	INT x INT - ACC				
5		SAP# 100069182					
6	BAC1734280-01	TOP COUPLING - ACC	INT (B) - ACC	3 7/8" CAS - ACC	2 1/4	4 5/8	0.95
7		SAP# 100069185					
8	C3626902-01	CASE - ACC		INT x INT - ACC			
9		SAP# 120004275					
10	1977511-4	NUT - ACC	INT - ACC				
11		SAP# 101237846					
12	BBM195098.1	LOWER MANDREL - ACC	INT x INT - ACC				
13		SAP# 100069175					
14	L4543	UPPER MANDREL - ACC	INT - ACC	INT - ACC			
15		SAP# 100069174					
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							
27							
28							
29							
30							
31							
32							
33							
34							
35							
36							
37							
38							
39							
40							

SUMMARY: FULL BODY INSP. BSM-GOM-HAL-TT-201 REV. 5

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	20B065	Wet Flour. M.P.I.	☑	Dry M.P.I.	☐	Wet Flour. M.P.I.	☑	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☐	Residual	☐	Vis. Liq. Pen.	☐	Continuous	☑	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☑	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☑	AC Current	☐	Long. Insp.	☑	DC Current	☑			DC Current	☐
14-A		Trans. Insp.	☑	DC Current	☑	Trans. Insp.	☑	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑

Blacklight Inspection

Blacklight Intensity: 6192 Bath Mixture: 0.25 Whitelight: 0.1

Liquid Penetrant Inspection

Whitelight: _____

Magnaflux Developer: SKD-S2

Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D

Batch # _____ Batch # _____

Dwell Time: _____ min Dwell Time: _____ min

Job Information

B RA V RA D _____ P RA

Equipment / Inspector Information

Equipment Used From Unit # 13

Qual. Date(s) MT 7/21/2019 PT 9/21/2021

3rd Party Rep: _____

Signature: _____

Level II Inspector: RIDGE ALBERT

Signature: _____

Signature guarantees final walk thru of job and job site

REVIEWED
By David Patin at 7:35 am, Jun 08, 2022