



**BOTTOM HOLE ASSURANCE, INC.**

No. DIR 60622CW-4

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ICC  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION CLEAN WELL  
PROJECT CHEVRON

AUTHORIZED BY TONY FREDRICK  
P.O. / JOB # 907283758

INVOICE NO. \_\_\_\_\_  
DATE: 6/6/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN								BOX												
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
11652841	RISER	6.62	12 1/8	11 1/2	3"	6 5/8	6 5/8	NC 50	4 7/16			4.719	1"	6 3/8		Acc		NC 50	11/16	5 5/16	4 5/8	8 3/16			6 3/8		Acc	
12365641	RISER	6.85	15 7/8	10 1/2	3"	6 5/8	6 5/8	NC 50	4 3/8			4.723	7/8	6 21/64		Rej	PITTED THREADS	NC 50	5/8	5 5/16	4 41/64	7 15/16			6 21/64		Acc	
13078205	DRILL TECH	5.98	18 7/16	18 3/4	3"	6 3/4	6 3/4	CTM-57	5.623.	5.821.				6.757.		Rej	DAMAGED SHOULDER	CTM-57		5.937.			5.628.	0.411.	6.781.		Acc	
13078202	DRILL TECH	6.12	18 5/16	20 7/8	3"	6 3/4	6 3/4	CTM-57	5.622.	5.814.				6.723.		Acc		CTM-57		5.928.			5.627.	0.422.	6.733.		Acc	
12161399	DRILL TECH	5.14.	10 5/8	16 15/16	3"	6 3/4	6 3/4	XTM-57	7.245.	5.818.				6.733.		Acc		XTM-57		5.913.			7.257.	0.443	6.766.		Acc	

Remarks:

FULL BODY INSP. AS PER BSD-GL-HAL-CWT-201

Customer Rep Signoff: \_\_\_\_\_

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection
20-B 19F096K Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Dry M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Residual <input type="checkbox"/>	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Blacklight Intensity: <u>4816</u> Bath Mixture: <u>0.25</u> Whitelight: <u>0.1</u>	Magnaflux Developer: SKD-S2 Batch # _____ Dwell Time: _____ min
	Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> AC Current <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input checked="" type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> DC Current <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input checked="" type="checkbox"/> Long. Insp. <input checked="" type="checkbox"/> DC Current <input type="checkbox"/>	Equipment Used From Unit # <u>32</u> Qual. Date(s) MT <u>11/30/2021</u> PT _____	White Light: _____ Magnaflux Penetrant: <input type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D
	Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>	Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Level II Inspector: <u>GAELEN ROBIN</u>	Batch # _____ Dwell Time: _____ min
System Effectiveness:	LP-Comparitive Block <input type="checkbox"/>	Dry MP-Castrol Strip <input type="checkbox"/>	Wet MP-Castrol Strip <input checked="" type="checkbox"/>	Profile Gage RSC OK <input checked="" type="checkbox"/>	
Job Information				Signature: _____ Signature guarantees final walk thru of job and job site	
B _____ GR _____ V _____ GR _____ D _____ P _____ GR _____	3rd Party Rep _____ Signature: _____				