



BOTTOM HOLE ASSURANCE, INC.

No. DIR 60622B2

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON 3RD PARTY
RIG ENSCO 8505
OCS-G & WELL _____

FACILITY/LOCATION SPERRY DRILLING
PROJECT KOSMOS

AUTHORIZED BY EDDIE FAUCHEAUX
P.O./JOB # 907461971-10157

INVOICE NO. _____
DATE: 6/6/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX						Remarks									
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rod Width	Pin Neck Length	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Float Bore Dia.	Bore Back Dia.		Float Bore Dia.	Bore Back Length	Float Bore Length	Box Thread Length	Counter Bore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 13226746 PN: 102500282	6 3/4" CTN	11.79			N/A	6 11/16	6 11/16	NC50	4 7/16							3/8	6 9/32		OK		NC50	5/8	5 5/16							6 5/16		OK	
SN: 12599257 PN: 101249134	6 3/4" ELECTRONICS COLLAR	7.09			N/A		6 3/4														NC50	21/32	5 5/16							6 5/16		OK	
SN: 251080 PN: 101249373	6 3/4" ALD	5.62			N/A	6 11/16		NC50	N/A							3/16	6 5/16		OK														
SN: 11180932 PN: 120163539	6 3/4" CONVERSION SUB	1.60	FL	FL	2 7/8	6 3/4	6 3/4	NC50	4 7/16							1/4	6 5/16		OK		NC50	21/32	5 5/16						6 5/16		OK		
SN: 13061737 PN: 101719262	6 3/4" PULSAR	13.17			N/A		6 3/4														NC50	21/32	5 5/16						6 19/64		OK		
SN: 11962900 PN: 102274011	6 3/4" DRILLDOC	7.05			N/A		6 3/4														NC50	5/8	5 5/16						6 5/16		OK		
SN: 11962900 PN: 102274011	6 3/4" DRILLDOC	7.05			N/A		6 3/4														NC50	19/32	5 5/16						6 9/32		OK		
SN: 12112296 PN: 120141716	6 3/4" PM SUB	8.91			2 13/16	6 11/16	6 11/16	NC50	4 1/2							5/16	6 9/32		OK		NC50	5/8	5 11/32						6 5/16		OK		
SN: 12112296 PN: 120141716	6 3/4" PM SUB	8.91			2 13/16	6 11/16	6 11/16	NC50	4 1/2							5/16	6 9/32		OK		NC50	43/64	5 5/16						6 19/64		OK		

Remarks: INSPECTED AS PER 000685901 REV. T

Batch # Info.	Connection Inspection				Body Inspection				Body Dry M.P.I				Blacklight Inspection			Liquid Penetrant Inspection		
20-B	Wet Flour M.P.I.	Dry M.P.I.	Residual	Wet Flour M.P.I.	Residual	Dry M.P.I.	Residual	Blacklight Intensity:	Bath Mixture	Wavelength	Magnaflux Developer:	SKD-S2						
Dry Powder	Vis. Liq. Pen	Residual	Continuous	Vis. Liq. Pen	Residual	Long Insp	Continuous	Equipment Used From Unit #	14	Qual. Dates	11/11-2019	Batch #	22A07C					
7-14F	Fluor Liq. Pen	Continuous	AC Current	Fluor Liq. Pen	AC Current	Trans. Insp	AC Current	Equipment Used From Unit #	14	Qual. Dates	11/11-2019	Dwell Time	10 min					
White Contrast	Long Insp	AC Current	DC Current	Long Insp	DC Current	DC Current	DC Current	Equipment Used From Unit #	14	Qual. Dates	11/11-2019	White Light	180+					
14-A	Trans. Insp	DC Current	Visible M.P.I.	Trans. Insp	Visible M.P.I.	Profile Gage RSC	OK	Level II Inspector:	DUSTIN KNIGHT	Signature:	<i>Dustin Knight</i>	Magnaflux Penetrant	SKL-WP2					
System Effectiveness:	LP-Comparative Block	Dry M.P.-Castrol Strip	Wet M.P.-Castrol Strip	Profile Gage RSC	OK	3rd Party Rep		Signature:	<i>Dustin Knight</i>	Batch #	22B056	(Check one)	ZL-60D					
Job Information													Dwell Time:	20 min				
B	V	D	P	Signature: <i>[Signature]</i>				Signature: <i>[Signature]</i>				Signatures guarantee final work time of job and job site						