



BOTTOM HOLE ASSURANCE, INC.

No. DIR 60622B1

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON 3RD PARTY
RIG ENSCO 8505
OCS-G & WELL _____

FACILITY/LOCATION SPERRY DRILLING
PROJECT KOSMOS

AUTHORIZED BY EDDIE FAUCHEAUX
P.O. / JOB # 907461971-10157

INVOICE NO. _____
DATE: 6/6/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX										Remarks								
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Root Width	Pin Neck Length	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Shank Dia	Flat Bore Dia	Bore Back Length	Flat Bore Length	Box Thread Length	Counterbore Wall Thickness		Bevel Diameter	B S R	OK or Reject	Remarks				
SN: 13042945 PN: 102705267	6 3/4" ILS	5.07	18 5/8"	12 3/8"	2 7/8"	6 3/8"	6 3/4"	NC50	4 7/16							3/8	6 5/16		OK		NC50	5/8	5 5/16							6 5/16		OK				
								ACME											OK																	
SN: 12764411 PN: 102450374	6 3/4" M5	23.57			N/A		6 3/4"														NC50	5/8	5 5/16									OK				
							6 3/4"															NC50	21/32	5 5/16									OK			
SN: 12407786 PN: 101275974	6 3/4" GEOTAP	13.12			N/A		7 1/2"	ACME													6 5/8 REG	5/8	6 1/16										OK			
SN: 12367222 PN: 101277538	6 3/4" ELECTRONICS COLLAR	10.95			N/A		6 3/4"															NC50	21/32	5 5/16										OK		
SN: 11671973 PN: 101520866	6 3/4" GEOTAP	13.06			N/A		7 1/2"	ACME														6 5/8 REG	21/32	6 1/16											OK	
SN: 11198877 PN: 101275974	6 3/4" ELECTRONICS COLLAR	10.81			N/A		6 3/4"															NC50	21/32	5 5/16											OK	
SN: 11677994 PN: 102991	6 3/4" CTN	11.73			N/A	6 11/16	6 11/16	NC50	4 7/16							3/8	6 5/16		OK			NC50	5/8	5 5/16											OK	

Remarks: INSPECTED AS PER D00685901 REV. T

Batch # Info.		Connection Inspection				Body Inspection				Body Dry MPI				Blacklight Inspection				Liquid Penetrant Inspection							
20-B	Wet Flour, M.P.I.	<input type="checkbox"/>	Dry MPI	<input type="checkbox"/>	Wet Flour MPI	<input type="checkbox"/>	Residual	<input type="checkbox"/>	Dry MPI	<input type="checkbox"/>	Residual	<input type="checkbox"/>	Blacklight Intensity	Bath Mixture	Wetweight	Magnaflux Developer	SKD-S2								
Dry Powder	Vis. Liq. Pen.	<input checked="" type="checkbox"/>	Residual	<input type="checkbox"/>	Vis. Liq. Pen.	<input checked="" type="checkbox"/>	Continuous	<input type="checkbox"/>	Long Insp.	<input type="checkbox"/>	Continuous	<input type="checkbox"/>				Batch #	22A07C								
7-HF	Flour Liq. Pen.	<input type="checkbox"/>	Continuous	<input type="checkbox"/>	Flour Liq. Pen.	<input type="checkbox"/>	AC Current	<input type="checkbox"/>	Trans. Insp.	<input type="checkbox"/>	AC Current	<input type="checkbox"/>				Dwell Time	10 min								
White Contrast	Long. Insp.	<input type="checkbox"/>	AC Current	<input type="checkbox"/>	Long. Insp.	<input type="checkbox"/>	DC Current	<input type="checkbox"/>	Visible MPI	<input type="checkbox"/>	DC Current	<input type="checkbox"/>				White Light	100+								
14-A	Trans. Insp.	<input type="checkbox"/>	DC Current	<input type="checkbox"/>	Trans. Insp.	<input type="checkbox"/>	Visible MPI	<input type="checkbox"/>								Magnaflux Penetrant	<input checked="" type="checkbox"/>	SKL-WP2							
System Effectiveness:	LP-Comparative Block	<input checked="" type="checkbox"/>	Dry MP-Castrol Strip	<input type="checkbox"/>	Wet MP-Castrol Strip	<input type="checkbox"/>	Preflo Gags RSC	<input checked="" type="checkbox"/>								(Check one)	<input type="checkbox"/>	ZL-60D							
Equipment / Inspector Information																									
Equipment Used From Unit # <u>14</u>																									
Dual Dates) <u>MT</u> _____ <u>PT</u> <u>11/11/2019</u>																									
Level II Inspector: <u>DUSTIN KNIGHT</u>																									
Signature: <u>Dustin Knight</u>																									
Signature guarantees final work thru of job and job site																									
<table border="1"> <tr> <th colspan="4">Job Information</th> </tr> <tr> <td>B _____</td> <td>V _____</td> <td>D _____</td> <td>P _____</td> </tr> </table>																		Job Information				B _____	V _____	D _____	P _____
Job Information																									
B _____	V _____	D _____	P _____																						

