BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR 51822SB4

CUSTOMER **SBES** ☐ 3RD PARTY | FACILITY / LOCATION **SHOP** | AUTHORIZED BY **KALE** | INVOICE NO. ____

RIG ____ | PROJECT ____ | P.O. / JOB # **W/O# 323783280** | DATE: **5/18/2022**

OCS-G & WELL ____

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN 1182557 PN 290378	6 3/4" STAB OVER	1.66		7"	3"	6 3/4		4 1/2 IF	4 1/2				5/16	6 3/8		OK												
	MR 52218																											

Remarks: INSP AS PER D00685901 REV. T ALL CONNECTIONS MARKED WITH CW STAMP UNLESS NOTED OTHERWISE

Customer Rep Signoff: ____

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep ____

Job Information

B ____ V TB D TB P TB

Signature: ____

Blacklight Inspection

Blacklight Intensity: ____ Bath Mixture: ____ Whitelight: ____

Equipment / Inspector Information

Equipment Used From Unit # 25

Qual. Date(s) MT ____ PT 1/27/2020

Level II Inspector: Tanner Blanchard

Signature: ____

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2

Batch # 21A02U

Dwell Time: 15 min

White Light: 190 FC

Magnaflux Penetrant: ☑ SKL-WP2

(Check one) ☐ ZL-60D

Batch # 19L05K

Dwell Time: 30 min