BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592
Office: (337) 857-8994 Fax: (337) 857-8964

No. DIR **51622B9**

CUSTOMER **HALLIBURTON** ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **SPERRY DRILLING**
PROJECT

AUTHORIZED BY **EDDIE FAUCHEUX**
P.O. / JOB # **SO#: 907435021-10157**

INVOICE NO.
DATE: **5/16/2022**

								PIN									BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks
SN: 13694206 PN: 120161727	6 3/4" X-OVER	1.68			3	6 3/4		NC50	4 7/16				3/8	6 5/16		OK												
						6 3/4		NC50	4 7/16				5/16	6 5/16		OK												

Remarks: INSPECTED PER D00685901 REV. T ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT PT 11/11/2019

Level II Inspector: DUSTIN KNIGHT

Signature: *Dustin Knight*

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 22B056
Dwell Time: 20 min