BOTTOM HOLE ASSURANCE, INC.

No. DIR 51622B7

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL
FACILITY / LOCATION SPERRY DRILLING
PROJECT
AUTHORIZED BY EDDIE FAUCHEUX
P.O. / JOB # SO#: 906711646-10157
INVOICE NO.
DATE: 5/16/2022

								PIN										BOX											
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 11271527 PN: 101351926	8" GYRO COLLAR	25.28			3 1/4	8	8	6 5/8 REG	4 15/16				5/16	7 19/32		OK		6 5/8 REG	21/32	6 1/16					7 17/32		Rej	DAMAGED THREADS
SN: 13124115 PN: 101351926	8" GYRO COLLAR	25.76			3 1/4	8	8	6 5/8 REG	4 15/16				5/16	7 1/2		Rej	DAMAGED THREADS	6 5/8 REG	5/8	6 1/16					7 17/32		Rej	DAMAGED SHOULDER

Remarks: INSPECTED PER D00685901 REV. T ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT PT 11/11/2019
Level II Inspector: DUSTIN KNIGHT
Signature: *Dustin Knight*
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 22B056
Dwell Time: 20 min