

**BOTTOM HOLE ASSURANCE, INC.**

No. DIR 51622B5



Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com  
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION SPERRY DRILLING  
PROJECT \_\_\_\_\_

AUTHORIZED BY EDDIE FAUCHEUX  
P.O. / JOB # SO#: 907749929-10157

INVOICE NO. \_\_\_\_\_  
DATE: 5/16/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN									BOX									Remarks					
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgh	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Floet Bore Dia.	Bore Back Lgh	Floet Bore Lgh	Box Thread Length		Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 11010888 PN: 101376377	12" SLEEVE STAB							Blades											ACME											OK	
SN: 12334336 PN: 120164036	8" X-OVER	1.72	FL	FL	3 1/2	8		6 5/8 REG	4 15/16						3/8	7 17/32															
						8		6 5/8 REG	4 15/16						5/16	7 9/16															
SN: 12855208 PN: 120168529	8" X-OVER	1.63	FL	FL	2 7/8	7 15/16	7 15/16	6 5/8 REG	4 15/16						3/8	7 9/16			6 5/8 REG	5/8	6 1/16						7 1/2			OK	
SN: 626694 PN: 292453	8" CONVERSION SUB	2.02	FL	FL	N/A		8												6 5/8 REG	11/16	6 1/16					7 1/2		Rej	DAMAGED SHOULDER		
							8												6 5/8 REG	5/8	6 1/16					7 9/16		OK			
SN: 11305750 PN: 120161726	8" X-OVER	1.76	FL	FL	3 1/4	8		6 5/8 REG	4 15/16						1/4	7 1/2												Rej	DAMAGED THREADS		
						8		6 5/8 REG	4 15/16						5/16	7 1/2												OK			

Remarks: INSPECTED PER D00685901 REV. T ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.	Connection Inspection		Body Inspection		Body Dry M.P.I		Blacklight Inspection			Liquid Penetrant Inspection	
20-B	Wet Flour. M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity: _____	Bath Mixture: _____	Whitelight: _____	Magnaflux Developer: SKD-S2	
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment / Inspector Information			Batch # <u>22A07</u>	
7-HF	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Equipment Used From Unit # <u>14</u>	Qual. Date(s) MT _____ PT <u>11/11/2019</u>			Dwell Time: <u>10</u> min
White Contrast	Long. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Level II Inspector: <u>DUSTIN KNIGHT</u>	Signature: <u>Dustin Knight</u>			White Light: <u>100+</u>
14-A	Trans. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>			Signature guarantees final walk thru of job and job site		Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D		Batch # <u>22B056</u>
System Effectiveness:	LP-Comparative Block <input checked="" type="checkbox"/>	Dry MP-Castrol Strip <input type="checkbox"/>	Wet MP-Castrol Strip <input type="checkbox"/>	Profile Gage RSC OK <input checked="" type="checkbox"/>			Dwell Time: <u>20</u> min				
<b>Job Information</b>			3rd Party Rep _____			Signature: _____					
B _____	V _____	D _____	P _____								