

BOTTOM HOLE ASSURANCE, INC.

No. DIR 51522ST-6



Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON ICC 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION SERVICE TOOLS
PROJECT CHEVRON

AUTHORIZED BY DERRICK ROBIN
P.O./JOB # 907815127

INVOICE NO. _____
DATE: 5/15/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN											BOX																	
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Counter Bore Dia.	Float Bore Dia.	Float Bore Lgth	Bore Back Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks				
EQ# 12395066	9 5/8" FD MSD																																			
ABN148001-4	TOP ADAPTER SAP# 100073363	1.47	13 1/4	-	2 1/8	5	6 5/8	INT (B)																		6 1/16	-	Acc								
AFJ143843-33	Releasing Sleeve Cap SAP# 100073379							INT																												
AEZ141552-44	SPACER SAP# 100013773							*																												
ALC1437760-12	UPPER MANDREL SAP# 100073371							INT																												
ALC1437651-2	COUPLING RING SAP# 100073743							*																												
3231927-8	RELEASING SLEEVE SAP# 100073373							INT (B)																												
KM1430438-25	STINGER SAP# 101206647																																			
3235595-2	BUSHING SAP# 100073370							INT																												
KM1430679-10	Setting Sleeve Body SAP# 100073372							INT INT																												
C3218195-1	SETTING SLEEVE SAP# 100073742																																			
B3240658-7	LOWER MANDREL SAP# 100073741							INT INT																												
AN1400H854-179-122- 119-260-282-241	(6) KEY - ACC SAP# 101351594							*																												
AFQ1466511-1	DRAG BLOCK HOLDER SAP# 101312701																																			

Remarks: FULL BODY INSP. AS PER WM-GL-HAL-HCT-900 REV. 0

Batch # Info. 20-B 20B065	Connection Inspection Wet Flour. M.P.I. <input checked="" type="checkbox"/> Dry M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Residual <input type="checkbox"/>	Body Inspection Wet Flour. M.P.I. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Body Dry M.P.I. Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>	Blacklight Inspection Blacklight Intensity: 8700 Bath Mixture: 0.30 Whitelight: 0.1	Liquid Penetrant Inspection Magnaflox Developer: SKD-S2 Batch # _____ Dwell Time: _____ min
Dry Powder	Flour Liq. Pen. <input type="checkbox"/> Continuous <input checked="" type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>	Equipment / Inspector Information Equipment Used From Unit # 23 Qual. Date(s) MT 4/26/2019 PT 4/26/2019	
7-HF	Long. Insp. <input checked="" type="checkbox"/> AC Current <input type="checkbox"/>	Long. Insp. <input checked="" type="checkbox"/> DC Current <input type="checkbox"/>	DC Current <input checked="" type="checkbox"/>		
White Contrast	Trans. Insp. <input checked="" type="checkbox"/> DC Current <input checked="" type="checkbox"/>	Trans. Insp. <input checked="" type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Level II Inspector: BRANSON THERIOT	
14-A	System Effectiveness: LP-Comparitive Block <input type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input checked="" type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>			Signature: HB 7/18/27	
Job Information B _____ BT _____ V _____ BT _____ D _____ P _____ BT _____					

REVIEWED
By David Patin at 8:07 am, May 18, 2022



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Main inspection data table with columns for Serial #, Tool Description, Overall Length, Fishing Neck Length, Tong Space, Pin I.D., Pin O.D., Box O.D., Connection Size, Pin Length, Pin Cylinder Diameter, Pin Nose Diameter, Pin Relief Diameter, Pin Rel. Width, Pin Neck Lgth, Bevel Diameter, B S R, OK or Reject, Remarks, Connection Size, Counter Bore Length, Counter Bore Diameter, Bore Back Dia. Float Bore Dia., Bore Back Lgth Float Bore Lgth, Box Thread Length, Counterbore Wall Thickness, Bevel Diameter, B S R, OK or Reject, Remarks.

Remarks: FULL BODY INSP. AS PER WM-GL-HAL-HCT-900 REV. 0

Inspection summary form including sections for Batch # Info, Connection Inspection, Body Inspection, Body Dry M.P.I., Blacklight Inspection, Liquid Penetrant Inspection, and Job Information.

REVIEWED
By David Patin at 8:07 am, May 18, 2022