BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR 51122CW-3

CUSTOMER HALLIBURTON ICC ☐ 3RD PARTY
RIG
OCS-G & WELL
FACILITY / LOCATION CLEAN WELL
PROJECT CHEVRON
AUTHORIZED BY TONY FREDRICK
P.O. / JOB # 907441589
INVOICE NO.
DATE: 5/11/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
13390594	DRILL TECH	6.14	20 9/16	9 1/16	3"	6 3/4	6 3/4	CTM-57	5.625	5.845				6.752		Acc		CTM-57		5.914			5.630	0.508	6.708		Acc	
13426477	DRILL TECH	6.18	16 1/4	16 5/8	3"	7"	7"	CTM-57	5.623	5.844				6.754		Rej	PITTED THREADS	CTM-57		5.933			5.630	0.545	6.738		Acc	

Remarks: FULL BODY INSP. AS PER BSD-GL-HAL-CWT-201 Customer Rep Signoff:

Batch # Info.

20-B	19F096K
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☑	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☑	DC Current	☑
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

Job Information

B GR V GR D P GR

3rd Party Rep
Signature:

Blacklight Inspection

Blacklight Intensity: 5417 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 32
Qual. Date(s) MT 11/30/2021 PT
Level II Inspector: GAELEN ROBIN
Signature: Gaelen Robin
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: ☐ SKL-WP2
(Check one) ☐ ZL-60D
Batch #
Dwell Time: min

E-DIR01-05

REVIEWED
By David Patin at 8:17 am, May 17, 2022