BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR 50422SB1

CUSTOMER S.B.E.S. ☐ 3RD PARTY
RIG
OCS-G & WELL
FACILITY / LOCATION SHOP
PROJECT
AUTHORIZED BY Melvin
P.O. / JOB # WO# 323719608
INVOICE NO. N/A
DATE: 5/4/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN:130711151 PN:99019	6 3/4" SYS TM/HC	10.18	-	-	2 15/16	6 7/8	6 7/8	4 1/2 IF	4 1/2				3/8	6 33/64		OK		4 1/2 IF	21/32	5 5/16					6 29/64		OK	
	WO# MR52179																											

Remarks: INSP AS PER D00685901 REV:T CW stamped

Batch # Info.
20-B
Dry Powder
7-HF
White Contrast
14-A

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen	☐	AC Current	☐
Long. Insp	☐	DC Current	☐
Trans. Insp	☐	Visible M.P.I	☐

Body Dry M.P.I

Dry M.P.I	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

Job Information
B ____ V LE D LE P LE

3rd Party Rep
Signature:

Blacklight Inspection
Blacklight Intensity: ____ Bath Mixture ____ Whitelight ____

Equipment / Inspector Information
Equipment Used From Unit # 11
Qual Date(s) MT ____ PT 2/1/2021
Level II Inspector: LEVAR EAGLIN
Signature: Levar Eaglin
Signature guarantees final walk out of job and job site

Liquid Penetrant Inspection
Magnaflux Developer SKD S2
Batch # 21C01U
Dwell Time 10 min
White Light 100
Magnaflux Penetrant ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 19L05K
Dwell Time: 20 min

E-DIR01-04