BOTTOM HOLE ASSURANCE, INC.

No. DIR 50422B2

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592
Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SPERRY DRILLING
PROJECT

AUTHORIZED BY RYAN PONSON
P.O. / JOB # WO#: 323745573

INVOICE NO.
DATE: 5/4/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
GP 7600 - 265	7600 SERIES GEO-PILOT																											
1930835	OLDHAM PLATE															OK												
913564	OLDHAM CLUTCH HUB															OK												
824854	CLUTCH COUPLING															OK												
1424095	LOCKNUT TENSION															OK												
3266706	LOCKNUT COMPRESSION															OK												
13203108	CIM HANGER															OK												

Remarks: INSPECTED PER D00685901 REV. T

ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.

20-B	20B065
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☑
Long. Insp.	☑	DC Current	☐
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: 6500 Bath Mixture: 0.25 Whitelight: 0.0

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 11/11/2019 PT 11/11/2019

Level II Inspector: DUSTIN KNIGHT

Signature: Dustin Knight

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 21A02U
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 21A077
Dwell Time: 20 min