



BOTTOM HOLE ASSURANCE, INC.

No. DIR 50322SB9

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
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CUSTOMER **SBES** 3RD PARTY
RIG _____
OCS-G & WELL _____

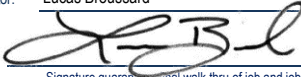
FACILITY / LOCATION **Shop**
PROJECT **Halliburton Sperry Drilling**

AUTHORIZED BY **Kale Veronie**
P.O. / JOB # **WO# 323750349**

INVOICE NO. _____
DATE: **5/3/2022**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN											BOX													
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks		
SN: 13140618 PN: 120141716	6 3/4" PM Sub	9.17'			2 7/8	6 3/4	6 3/4	NC50	4 7/16						5/16	6 5/16		OK	*N1	NC50	43/64	5 5/16						6 5/16		OK		
	MR52192																															

Remarks: Inspection as per D00685901 Rev. T
 NOTE: Reworked API connection shows evidence of Cold Work *N1: Visual of refaced shoulder only
 Customer Rep Signoff: _____

Batch # Info.	Connection Inspection		Body Inspection		Body Dry M.P.I		Blacklight Inspection			Liquid Penetrant Inspection			
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity: _____	Bath Mixture: _____	Whitelight: _____	Magnaflux Developer: SKD-S2	Batch # 21U02L		
	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment / Inspector Information			Dwell Time: 10 min			
	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Equipment Used From Unit # 29	Qual. Date(s) MT _____ PT 2/1/2021			White Light: 100+		
	Long. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Level II Inspector: Lucas Broussard			Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2	(Check one) <input type="checkbox"/> ZL-60D		
	Trans. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>			Signature: 			Batch # 19L05K			
System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>						3rd Party Rep _____						Dwell Time: 20 min	
Job Information													
B _____	V _____	LB _____	D _____	LB _____	P _____	LB _____	Signature: _____						

Signature guarantees final walk thru of job and job site