



BOTTOM HOLE ASSURANCE, INC.

No. DIR 50322B2

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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CUSTOMER **HALLIBURTON (KOSMOS)** 3RD PARTY
RIG **ENSCO 8505**
OCS-G & WELL _____

FACILITY / LOCATION **SPERRY DRILLING**
PROJECT _____

AUTHORIZED BY **EDDIE FAUCHEUX**
P.O. / JOB # **SO#: 907461971-10157**

INVOICE NO. _____
DATE: **5/3/2022**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PHI										BOX						Remarks						
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Length	Bevel Diameter	SSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Counter Bore Diameter	Bore Back Dia. First Bore Dia.	Bore Back Length First Bore Length		Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	SSR	OK or Reject	Remarks
SN: 12087633 PN: 120171768	6 3/4" HOC	15.63			2 7/8	6 7/8	6 7/8	NC50	4 1/2							5/16	6 11/32		OK		NC50	5/8	5 5/16				6 21/64		OK	
SN: 12143789 PN: 120144502	6 3/4" PM SUB	7.01					6 3/4														NC50	11/16	5 5/16				6 19/64		OK	
SN: 12419935 PN: 120141716	6 3/4" PM SUB	6.91					6 3/4														NC50	5/8	5 5/16				6 19/64		OK	
SN: 12420048 PN: 120141716	6 3/4" PM SUB	8.99			2 7/8	6 3/4	6 3/4	NC50	4 1/2						3/8	6 19/64		OK		NC50	5/8	5 5/16				6 21/64		OK		
SN: 12310717 PN: 101719262	6 3/4" PULSER	13.18			N/A		6 3/4														NC50	5/8	5 5/16				6 21/64		OK	
SN: 11743076 PN: 101719262	6 3/4" PULSER	13.25			N/A		6 3/4														NC50	5/8	5 5/16				6 11/32		OK	
SN: 11271476 PN: 120171768	6 3/4" HOC	15.08			2 7/8	6 7/8	6 13/16	NC50	4 1/2						5/16	6 21/64		OK		NC50	21/32	5 5/16				6 23/64		OK		

Remarks: INSPECTED PER D00685901 REV. 1 ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I				Blacklight Inspection				Liquid Penetrant Inspection			
20-B Dry Powder		Wet Flour M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Wet Flour M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity _____ Bath Mixture _____ White Light _____				Magnaflex Developer SKD-S2 Batch # 22A07C							
7-HF White Contrast		Vis. Liq. Pen. <input checked="" type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Long Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment / Inspector Information				Batch Time 10 min White Light 100							
14-A		Flour Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Long Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Trans Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	Equipment Used From Unit # 14 Date(s) MT _____ PT 11/11/2019				Magnaflex Penetrant <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-600							
System Effectiveness:		LP-Comparative Block <input checked="" type="checkbox"/>	Dry M.P.-Castrol Strip <input type="checkbox"/>	Wet M.P.-Castrol Strip <input type="checkbox"/>	Profile Gage RSC OK <input checked="" type="checkbox"/>	Level II Inspector: DUSTIN KNIGHT				Batch # 22B056 Dwell Time: 20 min											
Job Information		3rd Party Rep: HUNTER ARDOIN				Signature: <i>Dustin Knight</i>				Signature guarantees last work thru of job and job site											
B _____ V _____ D _____ P _____		Signature: _____				PPI M 012 R DATE 5-3-2022															