



BOTTOM HOLE ASSURANCE, INC.

No. DIR 50322B2

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON (KOSMOS) 3RD PARTY
RIG ENSCO 8505
OCS-G & WELL _____

FACILITY / LOCATION SPERRY DRILLING
PROJECT _____

AUTHORIZED BY EDDIE FAUCHEUX
P.O. / JOB # SO#: 907461971-10157

INVOICE NO. _____
DATE: 5/3/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX						Remarks								
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth		Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks	
SN: 12087633 PN: 120171768	6 3/4" HOC	15.63			2 7/8	6 7/8	6 7/8	NC50	4 1/2						5/16	6 11/32			OK		NC50	5/8	5 5/16						6 21/64		OK	
SN: 12143789 PN: 120144502	6 3/4" PM SUB	7.01					6 3/4														NC50	11/16	5 5/16						6 19/64		OK	
SN: 12419935 PN: 120141716	6 3/4" PM SUB	6.91					6 3/4														NC50	5/8	5 5/16						6 19/64		OK	
SN: 12420048 PN: 120141716	6 3/4" PM SUB	8.99					6 3/4														NC50	5/8	5 5/16						6 21/64		OK	
SN: 12310717 PN: 101719262	6 3/4" PULSER	13.18			N/A		6 3/4														NC50	5/8	5 5/16						6 21/64		OK	
SN: 11743076 PN: 101719262	6 3/4" PULSER	13.25			N/A		6 3/4														NC50	5/8	5 5/16						6 11/32		OK	
SN: 11271476 PN: 120171768	6 3/4" HOC	15.08			2 7/8	6 7/8	6 13/16	NC50	4 1/2						5/16	6 21/64			OK		NC50	21/32	5 5/16						6 23/64		OK	

Remarks: INSPECTED PER D00685901 REV. T ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection								
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Wet M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) MT _____ PT <u>11/11/2019</u> Level II Inspector: <u>DUSTIN KNIGHT</u> Signature: <u>Dustin Knight</u> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # <u>22A07C</u> Dwell Time: <u>10</u> min White Light: <u>100+</u> Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # <u>22B056</u> Dwell Time: <u>20</u> min							
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				3rd Party Rep <u>HUNTER ARDOIN</u> Signature: _____									
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">Job Information</th> </tr> <tr> <td>B _____</td> <td>V _____</td> <td>D _____</td> <td>P _____</td> </tr> </table>						Job Information				B _____	V _____	D _____	P _____
Job Information													
B _____	V _____	D _____	P _____										