BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR **DIR 44035-6**

CUSTOMER **HOLE OPENER CORP.** | 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **SHOP**
PROJECT **TEXAS BRINE RC-51182**

AUTHORIZED BY **DONOVAN**
P.O. / JOB # **No Charge**

INVOICE NO. **44035**
DATE: **4/14/2022**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN: Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	BOX: Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
TS-09-16-2	TOP SUB	3.80	26 11/16	14 5/16	3 1/8	9 1/2	16"	7 5/8 REG	5 1/4				5/16	8 25/32		OK												
JSS-13-22-2	JET SUB	2.54			4"	10"	9 7/8"											7 5/8 REG	5/8	7 1/16	5 55/64	8 15/16			8 51/64		OK	

Remarks:

Inspection as per DS-1 Volume 4

Customer Rep Signoff:

Batch # Info.		Connection Inspection				Body Inspection		Body Dry M.P.I	
20-B	20B065	Wet Flour. M.P.I.	☑	Dry M.P.I	☐	Wet Flour. MPI	☐	Dry M.P.I	☐
Dry Powder		Vis. Liq. Pen.	☐	Residual	☐	Vis Liq. Pen	☐	Long. Insp.	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☑	Flour Liq. Pen	☐	Trans. Insp.	☐
White Contrast		Long. Insp.	☐	AC Current	☐	Long. Insp.	☐		
14-A		Trans. Insp.	☑	DC Current	☑	Trans. Insp.	☐		

Blacklight Inspection					
Blacklight Intensity	5200	Bulb Make	025	Whitelight	01

Liquid Penetrant Inspection	
Magnaflux Developer:	SKD-S2
Batch #	
Dwell Time:	min
Water Light:	
Magnaflux Penetrant:	SKL-WP2
(Check one)	ZL-60D
Batch #	
Dwell Time:	min

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

Job Information

B LE V LE D P LE

3rd Party Rep

Signature:

Equipment / Inspector Information

Equipment Used From Unit # 11

Qual. Date(s) MT 2/1/2021 PT

Level II Inspector: Levar Eaglin

Signature: LE

Signature guarantees final walk thru of job and job site