BOTTOM HOLE ASSURANCE, INC.

Blacklight Ultrasonic Wall Thickness
& Liquid Penetrant Inspection

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No. IR **IR 44035-5**

CUSTOMER	3rd PARTY	FACILITY / LOCATION	AUTHORIZED BY	INVOICE NO.
HOLE OPENER CORP		SHOP	DONOVAN	44035
RIG	**OCS-G & WELL NO.**	**PROJECT**	**P.O. NO. / JOB NO.**	**DATE**
			Shop Expense	4/13/2022

	SERIAL NO.	DESCRIPTION	PIN	BOX	I.D.	O.D.	LENGTH
1	05-145-020-031	Cutter arms - OK					
2	05-145-020-032	Cutter arms - OK					
3	05-145-020-033	Cutter arms - OK					
4							
5	05-145-017-013	Hinge block - OK					
6	05-145-017-014	Hinge block - OK					
7	05-145-017-015	Hinge block - OK					
8							
9	05-145-018-013	Hinge block - OK					
10	05-145-018-014	Hinge block - OK					
11	05-145-018-015	Hinge block - OK					
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SUMMARY: Inspection as per DS-1 Volume 4

Batch # Info.	Connection Inspection		Body Inspection		Body Dry M.P.I
20-B 20B065	Wet Flour. M.P.I. ☑	Dry M.P.I ☐	Wet Flour. M.P.I ☑	Residual ☐	Dry M.P.I ☐ Residual ☐
Dry Powder	Vis. Liq. Pen. ☐	Residual ☐	Vis. Liq. Pen ☐	Continuous ☑	Long. Insp ☐ Continuous ☐
7-HF	Flour Liq. Pen. ☐	Continuous ☑	Flour Liq. Pen ☐	AC Current ☑	Trans. Insp ☐ AC Current ☐
White Contrast	Long. Insp. ☑	AC Current ☐	Long. Insp ☑	DC Current ☐	DC Current ☐
14-A	Trans. Insp. ☑	DC Current ☑	Trans. Insp ☑	Visible M.P.I ☐	

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑

Blacklight Inspection

Blacklight Intensity: 4125 Bath Mixture 0.25 Whitelight 00

Liquid Penetrant Inspection

Whitelight: _____

Magnaflux Developer: SKD-S2

Magnaflux Penetrant: (Check one) SKL-WP2 ☐ ZL-60D ☐

Batch # _____ Batch # _____

Dwell Time: _____ min Dwell Time: _____ min

Job Information

B LE V LE D _____ P LE

Equipment / Inspector Information

Equipment Used From Unit # 11

Qual. Date(s) MT 2/1/2021 PT _____

Inc Party Rep _____

Signature: _____

Level II Inspector: Levar Eaglin

Signature: LE

Signature guarantees final walk thru of job and job site

Customer Rep Signoff: