BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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No. DIR **DIR 44035-15**

CUSTOMER **HOC** 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **SHOP**
PROJECT

AUTHORIZED BY **DONAVON**
P.O. / JOB #

INVOICE NO **33923**
DATE **4/27/2022**

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
IBH - 18-122-1	Bladed Hole Opener	7.98	33"		N/A		5 15/16											4 1/2 Reg	11/16	4 11/16					5 11/16		OK	
SPB - 17-837-1	Z-Bit	1.39	-	10 3/4	1 5/8	6"		4 1/2 Reg	4 7/32				1/4	5 11/16		OK												

Remarks: INSP AS PER DS-1 VOL 4

Customer Rep Signoff:

Batch # Info.		Connection Inspection			Body Inspection			Body Dry M.P.I		
20-B	23B089	Wet Flour. M.P.I.	✔	Dry MPI	Wet Flour. MPI	✔	Residual	Dry MPI	✔	Residual
Dry Powder	135309	Vis. Liq. Pen.		Residual	Vis. Liq. Pen.		Continuous	Long. Insp.	✔	Continuous ✔
7-HF		Flour Liq. Pen.		Continuous ✔	Flour Liq. Pen.		AC Current	Trans. Insp.		AC Current ✔
White Contrast		Long. Insp.		AC Current	Long. Insp.		DC Current ✔			DC Current
14-A		Trans. Insp.	✔	DC Current ✔	Trans. Insp.	✔	Visible MPI			

System Effectiveness: LP-Comparitive Block | Dry MP-Castrol Strip | Wet MP-Castrol Strip ✔ | Profile Gage RSC OK ✔

Job Information

B LE V LE D P LE

3rd Party Rep

Signature:

Blacklight Inspection

Blacklight Intensity 4523 Bath Mixture 0.25 Whitelight 0.0

Equipment / Inspector Information

Equipment Used From Unit # 11
Qual. Date(s) MT 2/1/2021 PT
Level II Inspector: Levar Eaglin
Signature: L E
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer (SD-S2)
Batch #
Dwell Time: min
White Light
Magnaflux Penetrant SKL-WP2
(Check one) ZL-60D
Batch #
Dwell Time: min