BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR **DIR 44035-12**

CUSTOMER **HOC** ! 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **SHOP**
PROJECT **TEX BRINE RC-51177**

AUTHORIZED BY **DONAVON**
P.O. / JOB # **no charge**

INVOICE NO **44035**
DATE **4/26/2022**

								PIN									BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
V18-1901	VIPER BODY	7.61	20 1/4	31 1/2	2 13/16			7 5/8 REG	5 3/16				7/16	8 53/64		OK		7 5/8 REG	11/16	7 1/16					8 53/64		OK	

Remarks: INSP AS PER DS-1 VOL 4

Customer Rep Signoff:

Batch # Info.

20-B	23B089
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	✔	Dry MPI	
Vis. Liq. Pen.		Residual	
Flour Liq. Pen.		Continuous	✔
Long. Insp.		AC Current	
Trans. Insp.	✔	DC Current	✔

Body Inspection

Wet Flour MPI		Residual	
Vis Liq Pen		Continuous	
Flour Liq Pen		AC Current	
Long Insp		DC Current	
Trans Insp		Visible MPI	

Body Dry M.P.I

Dry M P I		Residual	
Long Insp		Continuous	
Trans Insp		AC Current	
		DC Current	

System Effectiveness: LP-Comparitive Block | Dry MP-Castrol Strip | Wet MP-Castrol Strip ✔ | Profile Gage RSC OK ✔

Job Information

B BP V NR D P NR

3rd Party Rep

Signature:

Blacklight Inspection

Blacklight Intensity 6500 Bath Mixture 0 30 Whitelight 1 0

Equipment / Inspector Information

Equipment Used From Unit # 24
Qual Date(s) M 2/1/2021 PT

Level II Inspector: NICOLAS RYAN

Signature: NR

Signature guarantees final walk thru of job and job site

Liquid Penetant Inspection

Magnaflux Developer SD-S2
Batch #
Dwell Time min
White Light
Magnaflux Penetrant SKL-WP2
(Check one) ZL-60D
Batch # 1
Dwell Time: min