



BOTTOM HOLE ASSURANCE, INC.

No. DIR 42922B1

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION SPERRY DRILLING
PROJECT _____

AUTHORIZED BY EDDIE FAUCHEUX
P.O. / JOB # SO#: 907749929-10157

INVOICE NO. _____
DATE: 4/29/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX												
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks
SN: 11539092 PN: 101780182	8" X-OVER	3.31			3 1/4	8	8	6 5/8 REG	4 15/16						3/8	8 1/32		OK		6 5/8 REG	21/32	7 1/16					7 33/64		OK	
SN: 12264738 PN: 101374206	8" XMTR BARREL	6.35			N/A		8													6 5/8 REG	9/16	6 1/16					7 33/64		OK	
SN: 11398167 PN: 101374205	8" RCVR BARREL	8.92			N/A		8													6 5/8 REG	43/64	6 1/16					7 1/2	Rej	DAMAGED THREADS	
SN: 12726947 PN: 102754725	8" XBAT	20.50			N/A		8													6 5/8 REG	5/8	6 1/16					7 35/64		OK	
SN: 11554892 PN: 101756525	8" ALD COLLAR	7.17			N/A	8		6 5/8 REG	N/A						3/8	7 9/16		OK	*N1	Blades									OK	
SN: 11576277 PN: 87234	8" ELECTRONICS COLLAR	7.12			N/A		7 15/16													6 5/8 REG	21/32	6 1/16					7 1/2		OK	
SN: 11344787 PN: 120161726	8" X-OVER	1.68	FL	FL	3 1/4	8		6 5/8 REG	5						5/16	7 9/16		OK												
						8		6 5/8 REG	5						5/16	7 17/32		OK												

Remarks: INSPECTED PER D00685901 REV. T ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED *N1 - 4FT OF BLADES INSPECTED

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection	
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) MT _____ PT <u>11/11/2019</u> Level II Inspector: <u>DUSTIN KNIGHT</u> Signature: <u><i>Dustin Knight</i></u> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # <u>21A02U</u> Dwell Time: <u>10</u> min White Light: <u>100+</u> Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 <input type="checkbox"/> ZL-60D Batch # <u>21A077</u> Dwell Time: <u>20</u> min
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>						
Job Information B _____ V _____ D _____ P _____ 3rd Party Rep _____ Signature: _____						