BOTTOM HOLE ASSURANCE, INC.

No. DIR 50624B1

NDE Inspection Services

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CUSTOMER Halliburton ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION Sperry Drilling
PROJECT

AUTHORIZED BY Kale Veronie
P.O. / JOB # 908431102

INVOICE NO.
DATE: 5/6/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN Connection Size	PIN Pin Length	PIN Pin Cylinder Diameter	PIN Pin Nose Diameter	PIN Pin Relief Diameter	PIN Pin Rel. Width Pin Neck Lgth	PIN Bevel Diameter	PIN B S R	PIN OK or Reject	PIN Remarks	BOX Connection Size	BOX Counter Bore Length	BOX Counter Bore Diameter	BOX Bore Back Dia. Float Bore Dia.	BOX Bore Back Lgth Float Bore Lgth	BOX Box Thread Length	BOX Counterbore Wall Thickness	BOX Bevel Diameter	BOX B S R	BOX OK or Reject	BOX Remarks
SN: 1819211 PN: 290323	6 3/4" STABILIZED X-OVER	1.85			3	6 3/4		NC50	4 1/2				5/16	6 21/64		Rej	Damaged Shoulder											
SN: 13342068 PN: 120149416	6 3/4" CIM SUB	4.90			2 7/8	6 3/4	6 3/4											NC50	5/8	5 5/16					6 19/64		Rej	Damaged Shoulder

Remarks: Inspection as per DS1 & D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted.

Customer Rep Signoff:

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

Job Information

B V D P

3rd Party Rep
Woodfred Zechariah
Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 7/21/2019 PT 7/30/2021

Level II Inspector: Ridge Albert
Signature: Ridge Albert
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23M08C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 23L075
Dwell Time: 20 min