BOTTOM HOLE ASSURANCE, INC.

No. DIR 50324SB4

NDE Inspection Services

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CUSTOMER SBES ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SHOP
PROJECT

AUTHORIZED BY KEITH MECHE
P.O. / JOB # 326547073

INVOICE NO.
DATE: 5/3/2024

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN#11768050 PN#SS.010658	8" PM SUB	8.26	FL	FL	3 1/4	8"		6 5/8 REG	5"				3/8	7 35/64		OK												
MR54082																												

Remarks: INSPECTED LIQUID PENETRANT AS PER: D00685901 REV. V CW

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	22106A	Wet Flour. M.P.I.	☐	Dry M.P.I.	☐	Wet Flour. M.P.I.	☐	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☐	Continuous	☐	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☐	AC Current	☐	Long. Insp.	☐	DC Current	☐			DC Current	☐
14-A		Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☐	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

Job Information

B V KC D KC P KC

3rd Party Rep

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 24
Qual. Date(s) MT PT 10/20/2023

Level II Inspector: KERI CHAMPEAUX
Signature:
Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 23J06K
Dwell Time: 10 min
White Light: 200
Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D
Batch # 23G05G
Dwell Time: 15 min