



BOTTOM HOLE ASSURANCE, INC.

No. DIR 50324SB2

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com

CUSTOMER **SBES** 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION **SHOP** _____
PROJECT _____

AUTHORIZED BY **KEITH MECHE** _____
P.O. / JOB # **326493727** _____

INVOICE NO. _____
DATE: **5/3/2024**

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN									BOX									Remarks				
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lgth	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length		Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject
SN#11233637 PN#SS.032795	8" HARD CONNECT COLLAR	15.04	FL	FL	3 5/16	8"	8"	6 5/8 REG	4 15/16					3/8	7 35/64		OK		6 5/8 REG	5/8	6 1/16						7 35/64		OK	
MR54040																														

Remarks: INSPECTED LIQUID PENETRANT AS PER: D00685901 REV. V CW

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I
20-B 22106A	Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>	Vis. Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>
7-HF	Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>
White Contrast	Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>
14-A	Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	
System Effectiveness:	LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/>	Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>	
Job Information			
B _____ V _____	KC _____ D _____	P _____ KC _____	

Blacklight Inspection		Liquid Penetrant Inspection
Blacklight Intensity: _____	Bath Mixture: _____ Whitelight: _____	Magnaflux Developer: SKD-S2
Equipment / Inspector Information		Batch # 23J06K
Equipment Used From Unit # 24	Qual. Date(s) MT _____ PT 10/20/2023	Dwell Time: _____ 10 min
Level II Inspector: KERI CHAMPEAUX	Signature:	White Light: _____ 200
Signature: _____		Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D
Signature guarantees final walk thru of job and job site		Batch # 23G05G
		Dwell Time: _____ 15 min